

# Aluminum Sulfate

Livestock

1

2

## Identification of Petitioned Substance

3

4 **Chemical Names:**

5 Aluminum Sulfate

6 Aluminum Sulphate

7 Sulfuric acid, aluminum salt

8

9 **Other Name:**

10 Alum

11

12 **Trade Names:**

13 Al+Clear® Poultry Grade Alum

14 Liquid Al+Clear®

15 Al+Clear® A7

**CAS Numbers:**

Solid Aluminum Sulfate:

10043-01-3 (Aluminum sulfate)

Liquid Aluminum Sulfate:

7784-31-8 (Aluminum sulfate 18-hydrate)

Acidified Liquid Aluminum Sulfate:

7664-93-9 (Sulfuric acid)

7784-31-8 (Aluminum sulfate 18-hydrate)

**Other Codes:**

EC #233-1350<sup>1</sup>

PubChem 24850<sup>2</sup>

Chemspider 2323<sup>3</sup>

---

<sup>1</sup> European Community number used for regulatory purposes with the European Union

<sup>2</sup> Main database for National Center for Biotechnology Information

<sup>3</sup> Database of chemicals owned by the Royal Society of Chemistry

# Aluminum Sulfate

## Livestock

### Summary of Petitioned Use

Aluminum sulfate is a synthetic substance being petitioned for treatment of carbonaceous poultry litter primarily for the purpose of reducing ammonia volatilization, which is a management challenge in commercial poultry production. The petition states that the intended and current use of aluminum sulfate is as a poultry and livestock bedding amendment, but this report covers its use primarily on poultry bedding. Ammonia is an irritant to the respiratory system of birds, and mitigating ammonia gasses in the poultry house increases animal welfare and improves flock performance (Moore and Watkins 2012). In addition to litter treatment in the poultry house, aluminum sulfate is being petitioned for use in organic crop production as a poultry litter additive. Litter treated with aluminum sulfate differs from non-treated litter, as it contains more total nitrogen and less soluble phosphorous, which increases the nitrogen fertilizer value and reduces phosphorous pollution of surface waters (Moore and Watkins 2012).

### Characterization of Petitioned Substance

#### Composition of the Substance:

Aluminum sulfate is an acid salt consisting of aluminum cations ( $Al^{+3}$ ) and sulfate anions ( $SO_4^{2-}$ ). Aluminum sulfate is marketed in three forms as a dry granule, a liquid, and an acidified liquid. The molecular formula of the dry formulation (Al+Clear® Poultry Grade Alum) is  $Al_2(SO_4)_3$ . In the liquid formulation (Liquid Al+Clear®), it exists as hydrated aluminum sulfate  $Al_2(SO_4)_3 \cdot nH_2O$ . The acidified formulation (Al+Clear® A7) also contains added sulfuric acid ( $H_2SO_4$ ).

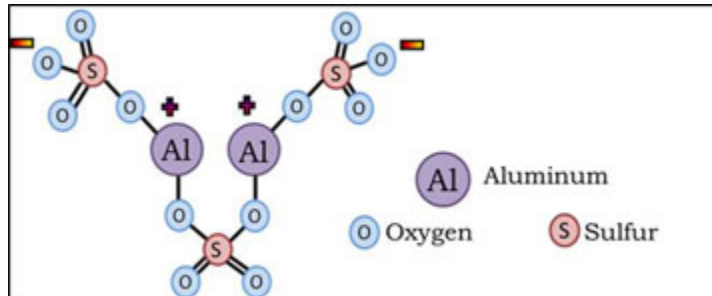
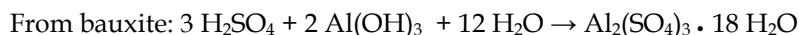


Figure 1: Molecular structure of aluminum sulfate (ChemSpider 2014)

#### Source or Origin of the Substance:

The manufacturing process for all the forms of aluminum sulfate included in the petition involves reacting liquid sulfuric acid with either bauxite ore containing aluminum hydroxide ( $Al(OH)_3$ ) and hydrated aluminum ( $Al_2O_3 \cdot 3H_2O$ ), or synthetic hydrated aluminum previously refined from bauxite. Bauxite ore is the main source of aluminum for the world and contains various aluminum minerals and two iron minerals (Amethyst Galleries 2014). The process creates hydrated aluminum sulfate per the following reactions:



The acidified formulation also contains synthetically produced sulfuric acid.

#### Properties of the Substance:

58  
59

Table 1. Physical properties of aluminum sulfate formulations.

Description	Liquid Aluminum Sulfate	Dry Ground Aluminum Sulfate	7% Acid Liquid Aluminum Sulfate
Aluminum Metal %	4.2	9.10	3.25
Aluminum as Aluminum Oxide (Al <sub>2</sub> O <sub>3</sub> ) %	8.0-8.3	17.0-17.1	6.1-6.3
Density lb/ft <sup>3</sup> or lb / gal	11.1	41 (powder) - 63-71 (granular)	10.6-10.8
Aluminum sulfate (lb/gal)	5.4	n/a	3.9
Specific Gravity	1.33-1.34	n/a	1.27-1.29
pH	2.4	3.5 in 1% solution	<2.0
Freezing Point	-15°C/5°F	n/a	-14°C/7°F

60  
61**Specific Uses of the Substance:**

62 Aluminum sulfate is applied to poultry litter in commercial poultry houses to lower pH of the litter, thus  
63 decreasing ammonia volatilization. This improves air quality for the birds and reduces pathogen load,  
64 resulting in improved weight gain and flock health (Moore et al. 1996). Furthermore, ammonia creates  
65 atmospheric particulate matter causing haze and odor, and reducing ammonia losses has a beneficial  
66 impact on the atmosphere (NOAA 2000).

67

68 Litter used as bedding in poultry production commonly includes wood shavings, rice hulls and peanut  
69 hulls or other carbonaceous organic debris for absorbing manure produced by poultry (Lacy 2002).

70

71 Aluminum sulfate allows litter to be used for more poultry flocks before the litter must be removed, thus  
72 reducing the input costs and associated environmental resource implications of more frequent litter  
73 changes (Sims and Luka-McCafferty 2002).

74

75 When the litter is cleaned out from the poultry house, it serves as a source of fertilizer. Litter treated with  
76 aluminum sulfate contains higher levels of nitrogen than non-treated litter.. Litter treated with aluminum  
77 sulfate also contains less soluble phosphate due to phosphate complexation with aluminum. Excessive  
78 phosphorous accumulation is common when organic residues are applied annually for their nitrogen  
79 value, and phosphorous is a dangerous pollutant in surface aquatic systems (Moore and Edwards 2005).  
80 Runoff from fields where poultry litter is applied contains less phosphorous if the litter is treated with  
81 aluminum sulfate, thereby reducing the environmental phosphorous pollution that causes algal blooms  
82 in aquatic environments (Moore and Edwards 2005).

83

84 Aluminum sulfate is commonly used in conventional poultry production to reduce ammonia  
85 volatilization and accumulation in poultry houses, which reduces energy use associated with ventilation  
86 and heating. Furthermore, the pathogen load is reduced, and bird weight gain is enhanced due to the  
87 lower ammonia and pathogen loads. When the treated litter is spread on land, phosphorus runoff is  
88 greatly reduced (Moore and Edwards 2005). Granular aluminum sulfate is applied to litter in the poultry  
89 house using a variety of spreader equipment types including de-caking machines, drop spreaders,  
90 fertilizer spreaders, or manure spreaders. After spreading it on the surface, label instructions recommend  
91 to mechanically work the aluminum sulfate into the litter to avoid bird ingestion, and to enhance the  
92 ammonia mitigating efficacy (General Chemical 2010). Liquid aluminum sulfate is typically only applied  
93 by certified professional applicators, not by producers themselves, due to transport restrictions on the  
94 material (Moore and Watkins 2012). Rates of application range between 5 and 10 percent of the weight of  
95

96 the litter. Low rates typically only control ammonia during the brooder phase of production, when birds  
 97 are most susceptible to ammonia injury. Low rates also do not prevent phosphorus runoff as well as  
 98 higher rates (Moore and Watkins 2012). Poultry litter in conventional management systems typically  
 99 includes wood shavings, rice hulls, and peanut hulls, but a variety of carbonaceous residues could be  
 100 used. Aluminum sulfate application rates are dictated by the quantity of nitrogen excreted by the poultry,  
 101 and university recommended guidelines do not consider litter type in application rates (Shah et al. 2006).

102

### 103 **Approved Legal Uses of the Substance:**

104 Under FDA regulations, aluminum sulfate is generally recognized as safe (GRAS) as a food additive  
 105 when used in accordance with good manufacturing or feeding practice (CFR 182.1125(b)). As a food  
 106 additive, aluminum sulfate is used for pH adjustment in cheese making, pickling and baked goods. It is  
 107 also used as a styptic for treating wounds. Aluminum sulfate is a precursor in the manufacture of the  
 108 potassium and sodium-aluminum sulfates used as antiperspirants in personal deodorant products.  
 109 Aluminum sulfate is not classified by the EPA as an inert of toxicological concern, and is approved as a  
 110 adjuvant in pesticide formulations, used pre-harvest, and is exempted from the requirement of a  
 111 tolerance (40 CFR 180.920).

112

113 Due to the beneficial impacts on the environment, producers who use aluminum sulfate can apply for  
 114 cost sharing to implement Conservation Practice Standard 591, Amendments for Treatment of  
 115 Agricultural Waste under the USDA-NRCS Environmental Quality Incentive Program (EQIP). The  
 116 practice standard applies to the practice of altering the physical and chemical characteristics of a waste  
 117 stream as a part of a planned manure or waste management system. The purpose of the practice standard  
 118 is to facilitate the management and handling of manure and waste, reducing the risk of contamination by  
 119 pathogens, and to improve or protect air and water quality and animal health. Use of aluminum sulfate is  
 120 not specified in the conservation practice, but the practice allows for alternative treatment products  
 121 provided the manufacturer submits peer-reviewed research documenting efficacy from universities or  
 122 other independent research entities. However, aluminum sulfate and sodium bisulfate are the dominant  
 123 products used for meeting the practice standard in conventional agriculture (NRCS 2013). The rate of cost  
 124 share varies between states, and is based on the square footage of the poultry house. The cost share is not  
 125 available in all states (NRCS 2013).

126

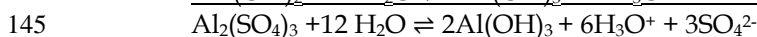
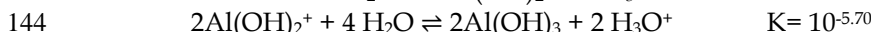
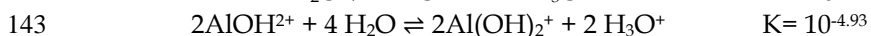
127 The cost share under conservation practice standard 591 is only available to livestock producers.  
 128 However, the implementation of a nutrient management plan, activity code 104, can lead to subsidies for  
 129 crop producers. To develop a nutrient management plan, producers must consider land-grant university  
 130 recommended technologies that improve nutrient use efficiency and minimize surface or ground water  
 131 resource concerns (NRCS 2012). Within the paradigm of this standard, aluminum sulfate litter treatment  
 132 is a very effective tool to accomplish these goals in an economical manner (Moore and Watkins 2012).  
 133 However, activity code 104 requires organic operations to manage nutrients in a manner consistent with  
 134 the NOP.

135

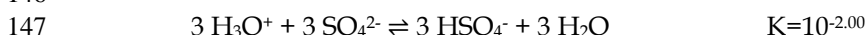
### 136 **Action of the Substance:**

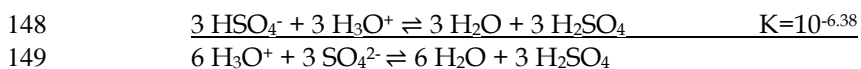
137 Aluminum sulfate reacts with water in litter to precipitate aluminum hydroxide and generates acidity  
 138 through the hydrolysis of water (McBride 1994). The increase in acidity shifts the equilibrium towards  
 139 generating more sulfuric acid than would originally be present.

140



146





150  
151  
152  
153  
154  
155  
156  
157  
158  
159  
160  
161  
162  
163  
164  
165  
166  
167  
168  
169  
170  
171  
172  
173  
174  
175  
176  
177  
178  
179  
180  
181  
182  
183  
184  
185  
186  
187  
188  
189  
190  
191  
192  
193  
194  
195  
196  
197  
198

Resulting reaction (McBride 1994):  $\text{Al}_2(\text{SO}_4)_3 + 6 \text{H}_2\text{O} \rightleftharpoons 3 \text{H}_2\text{SO}_4 + 2 \text{Al}(\text{OH})_3$ .

The initial application of aluminum sulfate and subsequent sulfuric acid production lowers the pH of the poultry litter initially to 5.7 but returns to near-neutral (pH 7.0) after 3-4 weeks (Moore et al. 2000). Aluminum hydroxides produced by the reaction with water further react with phosphates ( $\text{PO}_4^{3-}$ ) in the litter to form insoluble aluminum phosphate ( $\text{AlPO}_4$ ). The  $\text{H}^+$  ion reacts with ammonia gas in litter ( $\text{NH}_3$ ) to form aqueous ammonium ( $\text{NH}_4^+$ ) which is retained in the litter, increasing its nitrogen fertilizer value.



Ammonia fluxes from alum-treated litter have been shown to be 70% lower than non-treated litter (Moore et al. 2000). The assumed mechanism for the decrease in ammonia volatilization is its conversion to ammonium sulfate (Moore et al 1996). The dissociation of ammonium sulfate was measured to be  $K=10^{-8.77}$  at 0.7M, making the inverse equilibrium reaction  $K'=10^{8.77}$  (Maeda and Iwata 1997). After land application,  $\text{NH}_4^+$  is either taken up by plants, volatilized to the atmosphere as  $\text{NH}_3$  gas if surface applied at high pH, or oxidized to  $\text{NO}_3^{2-}$  by nitrifying bacteria.

**Combinations of the Substance:**

Hydrated aluminum sulfate is diluted with water to form liquid aluminum sulfate. Synthetic sulfuric acid is added to liquid aluminum sulfate to produce acidified aluminum sulfate (Al+Clear® A7). Additional adjuvants are not added.

<b>Status</b>
---------------

**Historic Use:**

There is no precedent for use of aluminum sulfate in historical organic production. Aluminum sulfate has been commonly used for several decades in conventional poultry settings for the purposes of reducing ammonia volatilization and improving flock health (Sims and Luka-McCafferty 2002).

Historical use of aluminum sulfate is recorded in Greek and Roman literature as a mordant for enhancing adhesion of fabric dyes. Production methods have evolved over the centuries encompassing various extraction methods from mineral and clay sources. Other uses for aluminum sulfate include printing, tanning hides, fireproofing, paper production, water clarification, sewage treatment, and as a food additive for pH adjustment (Umhau 1936).

Poultry litter has a strong historical precedent as an organic fertilizer, with an average fertilizer grade of 3-3-2 (N-P<sub>2</sub>O<sub>5</sub>-K<sub>2</sub>O). If poultry litter is surface-applied without incorporation, approximately 50% of the total N will be available during the first year, and if the litter is incorporated rapidly after application approximately 60% will be available the first year (Zublena et al. 1997).

**Organic Foods Production Act, USDA Final Rule:**

Aluminum sulfate is not specifically listed in the Organic Foods Production Act of 1990, although it is a mineral, and therefore appears generically under section 2118(c)(1)(B)(i).

199 Aluminum sulfate is not listed in the USDA organic regulations.

200

### 201 **International**

#### 202 **Canada - Canadian General Standards Board Permitted Substances List**

203 <http://www.tpsgc-pwgsc.gc.ca/ongc-cgsb/programme-program/normes-standards/internet/bio->  
204 [org/documents/032-0311-2008-eng.pdf](http://www.tpsgc-pwgsc.gc.ca/ongc-cgsb/programme-program/normes-standards/internet/bio-org/documents/032-0311-2008-eng.pdf)

205 Aluminum sulfate is not permitted under the Canadian Organic Standards, as it does not appear in  
206 CAN/CGSB-32.311-2006, Table 5.3 Livestock Health Care Products and Production Aids.

207

#### 208 **CODEX Alimentarius Commission, Guidelines for the Production, Processing, Labelling and** 209 **Marketing of Organically Produced Foods (GL 32-1999)**

210 <http://www.fao.org/organicag/doc/glorganicfinal.pdf>

211 Aluminum sulfate is not included in GL 32-1999 Annex 1(B) Livestock and Livestock Products.

212

#### 213 **European Economic Community (EEC) Council Regulation, EC No. 834/2007**

214 <http://eur-lex.europa.eu/legal-content/EN/TXT/PDF/?uri=CELEX:32007R0834&from=EN>

215 Aluminum sulfate is not permitted, as it does not appear in 834/2007 Article 14 Livestock Production  
216 Rules.

217

#### 218 **European Economic Community (EEC) Council Regulation, EC No. 889/2008**

219 <http://eur-lex.europa.eu/legal-content/EN/TXT/PDF/?uri=CELEX:32008R0889&from=EN>

220 Aluminum sulfate is not permitted, as it does not appear in 889/2008 Chapter 2 Livestock Production.

221

#### 222 **Japan Agricultural Standard (JAS) for Organic Production**

223 [http://www.maff.go.jp/e/jas/specific/pdf/836\\_2012-2.pdf](http://www.maff.go.jp/e/jas/specific/pdf/836_2012-2.pdf)

224 Aluminum sulfate is not permitted, as it does not appear in Notification 1608 Japanese Agricultural  
225 Standard for Organic Livestock, Partial Revision March 28 2012.

226

#### 227 **International Federation of Organic Agriculture Movements (IFOAM)**

228 [http://www.ifoam.org/sites/default/files/ifoam\\_norms\\_version\\_july\\_2014.pdf](http://www.ifoam.org/sites/default/files/ifoam_norms_version_july_2014.pdf)

229 Aluminum sulfate is not permitted, as it does not appear in IFOAM Norms Appendix 5, Substances for  
230 Pest and Disease Control and Disinfection in Livestock Housing and Equipment.

231

#### 232 **International summary of chemically-related substances:**

233 Several other metal-sulfate substances are permitted in international regulations for various uses in  
234 organic production including copper sulfate, iron sulfate, calcium sulfate (mined), magnesium sulfate  
235 (mined), potassium sulfate (mined), and zinc sulfate for correcting plant nutrient deficiencies. Copper  
236 sulfate is also approved as a fungicide. International organic regulations generally prohibit sulfates of  
237 copper, iron, calcium, magnesium, potassium, synthetically produced using sulfuric acid. Aluminum  
238 sulfate differs from the allowed materials listed above, as 1) aluminum is neither a plant nutrient nor a  
239 fungicide, 2) aluminum sulfate is synthetically produced using sulfuric acid, and 3) none of the other  
240 allowed metal sulfates serve as acidifying agents.

241

242

### 243 **Evaluation Questions for Substances to be used in Organic Crop or Livestock Production**

244

245 **Evaluation Question #1: Indicate which category in OFPA that the substance falls under:** (A) Does the  
246 substance contain an active ingredient in any of the following categories: copper and sulfur  
247 compounds, toxins derived from bacteria; pheromones, soaps, horticultural oils, fish emulsions,  
248 treated seed, vitamins and minerals; livestock parasiticides and medicines and production aids  
249 including netting, tree wraps and seals, insect traps, sticky barriers, row covers, and equipment

250 **cleansers? (B) Is the substance a synthetic inert ingredient that is not classified by the EPA as inerts of**  
251 **toxicological concern (i.e., EPA List 4 inerts) (7 U.S.C. § 6517(c)(1)(B)(ii))? Is the synthetic substance an**  
252 **inert ingredient which is not on EPA List 4, but is exempt from a requirement of a tolerance, per 40**  
253 **CFR part 180?**

254  
255 A. The substance aluminum sulfate contains sulfur.

256  
257 B. The substance aluminum sulfate is **not** classified by the EPA as an inert of toxicological concern (it is  
258 on EPA List 4 (2004)). The substance is, however, approved as an adjuvant, used pre-harvest, and is  
259 exempted from the requirement of a tolerance (40 CFR 180.920).

260  
261 **Evaluation Question #2: Describe the most prevalent processes used to manufacture or formulate the**  
262 **petitioned substance. Further, describe any chemical change that may occur during manufacture or**  
263 **formulation of the petitioned substance when this substance is extracted from naturally occurring**  
264 **plant, animal, or mineral sources (7 U.S.C. § 6502 (21)).**

265  
266 Three formulations of aluminum sulfate are listed in the petition, including solid aluminum sulfate,  
267 liquid aluminum sulfate, and acidified liquid aluminum sulfate.

268  
269 The manufacturing process for all formulations involves reacting either aluminum hydroxide (Al(OH)<sub>3</sub>)  
270 or hydrated aluminum (Al<sub>2</sub>O<sub>3</sub>·3H<sub>2</sub>O) with liquid sulfuric acid. The process creates hydrated aluminum  
271 sulfate per the following reactions:

272  
273 From bauxite:  $3 \text{H}_2\text{SO}_4 + 2 \text{Al}(\text{OH})_3 + 12 \text{H}_2\text{O} \rightarrow \text{Al}_2(\text{SO}_4)_3 \cdot 18 \text{H}_2\text{O}$

274 From hydrated aluminum:  $3 \text{H}_2\text{SO}_4 + \text{Al}_2\text{O}_3 \cdot 3\text{H}_2\text{O} + 12 \text{H}_2\text{O} \rightarrow \text{Al}_2(\text{SO}_4)_3 \cdot 18 \text{H}_2\text{O}$

275  
276 The reaction is exothermic, and hydrated aluminum sulfate is produced at approximately 110°C. The  
277 hydrated aluminum sulfate can be placed in pans and thermally dehydrated to produce solid aluminum  
278 sulfate (Al<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub>), or water can be added to produce diluted liquid aluminum sulfate (Dogan 2000).  
279 Acidified liquid aluminum sulfate is produced by adding synthetic sulfuric acid to liquid aluminum  
280 sulfate.

281  
282 The precursor bauxite is a naturally-occurring, mined aluminum ore containing aluminum hydroxide  
283 (Al(OH)<sub>3</sub>), hydrated aluminum (Al<sub>2</sub>O<sub>3</sub>·3H<sub>2</sub>O), kaolinite clay, titanium dioxide (TiO<sub>2</sub>), hematite (Fe<sub>2</sub>O<sub>3</sub>),  
284 goethite (FeO(OH)), and silicon dioxide (SiO<sub>2</sub>) (Ayres et al. 2007). After processing for aluminum sulfate,  
285 the kaolinite and non-aluminum oxides remain as inert waste by-products that are used in other  
286 industrial products.

287  
288 Mineral extraction of bauxite is very limited in the United States, but it is extracted in large quantities in  
289 Australia, Brazil, China, Guinea, India and Indonesia. As of 2014, Jamaica and Guinea combined supply  
290 70% of the bauxite imported to the United States, with 95% of imported bauxite used for production of  
291 aluminum oxide, and 90% of the aluminum oxide produced is smelted into aluminum metal. Most  
292 domestic U.S. bauxite extraction is processed into non-metallurgical products (USGS 2014). After mining,  
293 bauxite is crushed, washed to remove clays, and dried in a rotary kiln (Ayres et al. 2007).

294  
295 The precursor hydrated aluminum Al<sub>2</sub>O<sub>3</sub>·3H<sub>2</sub>O listed in the petition occurs naturally as a component of  
296 bauxite ore, and is also synthetically purified from bauxite ore as an intermediary in the Bayer process for  
297 producing aluminum oxide (Al<sub>2</sub>O<sub>3</sub>) (Ayres et al. 2007; Sonthalia et al. 2013). In this process, sodium  
298 hydroxide is added to bauxite ore to increase pH at 150-160°C and 0.5 MPa pressure to solubilize  
299 Al(OH)<sub>4</sub><sup>-</sup> (aqueous) and is separated from SiO<sub>2</sub>, TiO<sub>2</sub>, and Fe<sub>2</sub>O<sub>3</sub> contaminants which are insoluble at high  
300 pH via filtration. The cooled AlOH<sub>4</sub><sup>-</sup>-containing solution is seeded with fine gibbsite crystals to initiate  
301 precipitation of hydrated aluminum, which is hastened by decreasing pH by bubbling CO<sub>2</sub> through the

302 solution. At this stage, excess hydrated aluminum can be filtered and dried. The final phase of the Bayer  
303 process is not applied to hydrated aluminum destined for aluminum sulfate production, which would  
304 entail high temperature calcination at 1,100 – 1,200°C, producing pure Al<sub>2</sub>O<sub>3</sub> (Carter and Norton 2007).  
305

306 The precursor, sulfuric acid (H<sub>2</sub>SO<sub>4</sub>), is a synthetic chemical produced by the oxidation of sulfur to SO<sub>2</sub>  
307 gas by burning. The SO<sub>2</sub> is further oxidized to SO<sub>3</sub> by either the chamber process, which involves  
308 nitrogen compounds with several intermediate reactions, or by the contact process, which relies on metal  
309 catalysts to facilitate the oxidation. Various catalysts exist including formulations of ferric oxide,  
310 platinum, or vanadium, which serves as the primary catalyst for modern sulfuric acid production. SO<sub>3</sub> is  
311 reacted with water to form sulfuric acid (H<sub>2</sub>SO<sub>4</sub>) (Friedman and Friedman undated). Sulfuric acid was  
312 petitioned to the NOP in 2005 and again in 2012 for acidification of poultry litter to below pH 4.5 but not  
313 less than 3.5; however it was not recommended by the NOSB for listing at either petition date based on  
314 rationale that “Sulfuric acid, when used in livestock manure, is changed to sulfate, which is in this case a  
315 synthetically derived plant nutrient” (NOSB 2012). Sulfuric acid is, however, allowed under the NOP for  
316 pH adjustment of liquid fish products, so long as the pH is not reduced below 3.5 (7 CFR 205.601(j)(7)).  
317

318 **Evaluation Question #3: Discuss whether the petitioned substance is formulated or manufactured by**  
319 **a chemical process, or created by naturally occurring biological processes (7 U.S.C. § 6502 (21)).**  
320

321 The reaction to produce aluminum sulfate is an acid-base reaction between sulfuric acid and aluminum  
322 hydroxide as the base. The hydrated product is thermally dehydrated by evaporation into solid form, or  
323 diluted into liquid form.  
324

325 Although the petitioned aluminum sulfate products are manufactured by chemical processes, aluminum  
326 sulfate is also found in nature as mineral deposits formed either through sublimation in volcanic regions,  
327 or through weathering of iron sulfates (pyrite) in the presence of aluminous shale. Naturally occurring  
328 aluminum sulfate is often contaminated with potassium, sodium, magnesium, manganese, iron, copper,  
329 silica, or fluoride, and is not found in sufficient abundance to warrant extraction (Umhau 1936).  
330

331 Synthetic sulfuric acid is used in the production of aluminum sulfate; however, it is not specifically  
332 present in the dry non-hydrated form of aluminum sulfate, but is a rapidly produced degradation  
333 product when the substance is applied as petitioned. Synthetic sulfuric acid is still present in liquid  
334 aluminum sulfate (CAS 7784-31-8) products. Acidified aluminum sulfate contains enhanced levels of  
335 synthetic sulfuric acid.  
336

337 **Evaluation Question #4: Describe the persistence or concentration of the petitioned substance and/or**  
338 **its by-products in the environment (7 U.S.C. § 6518 (m) (2)).**  
339

340 Although total aluminum application to land does increase as a result of aluminum sulfate application, it  
341 exists as insoluble aluminum hydroxides or aluminum phosphates. Because aluminum sulfate-treated  
342 litter and non-treated litter both tend to increase soil pH, free aluminum in soil is reduced by application  
343 of either, as aluminum solubility is controlled by pH as it becomes less soluble with increasing pH. Total  
344 aluminum (as aluminum compounds) comprises approximately 7.2% of native soils, which weigh several  
345 million pounds per acre depending on depth; land-application of <50 lb total aluminum / acre / year has  
346 a miniscule impact on total aluminum content in the soil (Shacklette and Boerngen 1984).  
347

348 Unlike aluminum, sulfate added to litter from aluminum sulfate application is a crop nutrient. Sulfate is  
349 an anion which is not bound on the soil cation exchange capacity, and is subject to leaching with rainfall  
350 or irrigation (Havlin et al. 2005).  
351



352 **Evaluation Question #5: Describe the toxicity and mode of action of the substance and of its**  
353 **breakdown products and any contaminants. Describe the persistence and areas of concentration in the**  
354 **environment of the substance and its breakdown products (7 U.S.C. § 6518 (m) (2)).**  
355

356 **Toxicity:** Aluminum sulfate is considered a dry acid, and is an irritant to the skin and eyes (UN-LIO  
357 2012). However, acidity created by the substance is neutralized by the litter, and litter applied to land  
358 generally has a near-neutral pH (Sims and Luka-McCafferty 2002).  
359

360 **Mode of action:** Aluminum sulfate reacts with water to create acid, which reduces ammonia losses from  
361 litter in confined poultry operations. Furthermore, aluminum causes precipitation of phosphates,  
362 reducing phosphorus solubility in the land-applied litter (Moore and Watkins 2012).  
363

364 **Breakdown products:**

365 Breakdown products of aluminum sulfate include  $\text{Al}^{3+}$ ,  $\text{Al}(\text{OH})_2^+$ ,  $\text{Al}(\text{OH})_2^+$ ,  $\text{Al}(\text{OH})_3$ ,  $\text{SO}_4^{2-}$ ,  $\text{HSO}_4^-$ , and  
366  $\text{H}_2\text{SO}_4$ , and  $\text{H}_3\text{O}^+$  (McBride 1996). Aluminum phosphate ( $\text{Al}(\text{PO}_4)$ ) precipitate is also formed via reaction  
367 of  $\text{Al}^{3+}$  with phosphates in the litter (Warren et al. 2008).  
368

369 **Toxicity of breakdown products:**

370 Free  $\text{Al}^{3+}$  is a toxic species that increases in concentration as pH decreases, and typically reaches  
371 phytotoxic levels when pH falls below 5.0 (Havlin et al. 2005). Poultry litter without aluminum sulfate  
372 typically ranges in pH from 8.0 to 8.9 (Sims and Luka-McCafferty 2002). Shortly after aluminum sulfate  
373 application, pH of the litter decreases to about 5.7, but becomes neutralized (near pH 7.0) after 3-4 weeks  
374 due to reaction with  $\text{NH}_3$  in the poultry guano (Moore et al. 2000). Thus, although adding aluminum  
375 sulfate increases total concentration of aluminum, persistence of the toxic  $\text{Al}^{3+}$  species is not enhanced. In  
376 contrast, application of litter near pH 7.0 to acidic soils decreases solubility of toxic  $\text{Al}^{3+}$  (Moore and  
377 Edwards 2005).  
378

379 **Persistence of the breakdown products:**

380 Aluminum hydroxide and phosphates from aluminum sulfate addition to poultry litter are persistent in  
381 the soil after land application due to low solubility (Warren et al. 2008). Sulfates, however, are more  
382 soluble, serve as a source of sulfur for crop plants, or are lost to leaching (Havlin et al. 2005).  
383

384 **Contaminants:**

385 The primary contaminants present in the  $\text{Al}_2\text{O}_3$  precursor to aluminum sulfate include  $\text{SiO}_2$ ,  $\text{Fe}_2\text{O}_3$ , and  
386  $\text{Na}_2\text{O}$ , and could carry through into the final aluminum sulfate product, however do not pose toxicological  
387 concerns (Carter and Norton 2007).  
388

389 **Evaluation Question #6: Describe any environmental contamination that could result from the**  
390 **petitioned substance's manufacture, use, misuse, or disposal (7 U.S.C. § 6518 (m) (3)).**  
391

392 Aluminum sulfate is a dry acid, and can create zones of high acidity if accidentally spilled. Acid damage  
393 severity from a concentrated spill is dependent on the quantity spilled, and also on the moisture available  
394 for reacting. If the spilled material does not come into contact with moisture, the majority of the material  
395 could be cleaned up before significant acidification occurs. . But, surfaces of most soils are typically  
396 fissured and loose, and sometimes moist, making complete soil cleanup unlikely. Aluminum sulfate is  
397 designated as a hazardous substance under the CERCLA (superfund), and discharges exceeding 5,000 lbs  
398 (2,270 kg) require notification to the U.S. Environmental Protection Agency (TABLE 302.4 40 CFR).  
399

400 Localized environmental acidification has a profound impact on chemical equilibrium regulating  
401 biological systems. In the soil, acidic conditions cause enhanced solubility of the  $\text{Al}^{3+}$  species, which is  
402 toxic to plant roots. Furthermore, both  $\text{H}^+$  and  $\text{Al}^{3+}$  are more strongly adsorbed to soil cation exchange  
403 sites than calcium, magnesium, and potassium and cause potential soil depletion of these nutrients via

404 leaching. Soil remediation of large aluminum sulfate spills can be accomplished with a liming agent to  
405 neutralize the acidity and reduce solubility of  $Al^{3+}$  (NIH 2014).

406  
407 Aluminum sulfate is sometimes deliberately added to water bodies impaired by phosphorus  
408 eutrophication, but accidental discharge of large quantities could cause excessive water acidification and  
409 subsequent solubilization of  $Al^{3+}$  which is toxic to aquatic organisms (UN-ILO 2012).

410  
411 Personal protective equipment should be used when applying aluminum sulfate in the poultry house, but  
412 no specific precautions are needed for handling spent litter treated with aluminum sulfate due to the high  
413 level of dilution in the litter. In the poultry house, any aluminum sulfate spills should be incorporated  
414 into the litter to prevent ingestion by the birds (Walker and Burns 2000). Applications of liquid  
415 ammonium sulfate are typically made by certified applicators due to transport restrictions (Moore and  
416 Watkins 2012).

417  
418 Aluminum sulfate reduces environmental contamination of phosphorus in natural water bodies from  
419 surface litter applications, compared to non-treated litter. Moore and Edwards (2005) measured 340%  
420 greater cumulative phosphorus load in runoff water from non-treated litter than from treated litter in a  
421 paired watershed study.

422  
423 The process of extracting bauxite ore has a deleterious impact on the environment through habitat  
424 degradation and fragmentation by roads, and through carbon emissions (Cooke 1999). After extraction,  
425 regulations in some countries require replacement of topsoil and other remediation measures; however  
426 quality of land after remediation is unlikely to be equivalent to before-extraction parameters (Cooke  
427 1999). Most of the bauxite extraction worldwide is for the production of aluminum oxide, and less than  
428 5% of bauxite imported into the U.S. is used for other purposes including aluminum sulfate production  
429 (USGS 2014).

430  
431 **Evaluation Question #7: Describe any known chemical interactions between the petitioned substance**  
432 **and other substances used in organic crop or livestock production or handling. Describe any**  
433 **environmental or human health effects from these chemical interactions (7 U.S.C. § 6518 (m) (1)).**

434  
435 Aluminum sulfate is being petitioned as an amendment to poultry litter for consideration in organic  
436 livestock application. Aluminum sulfate undergoes various chemical interactions with the poultry litter,  
437 altering several key chemical characteristics of the litter:

438  
439 1. The pH of the litter is reduced; however it is unlikely to fall below pH 7.0 in litter collected after the  
440 final grow out flock. Initially the treated litter pH does fall to about 5.7 and that pH is maintained for  
441 about 3-4 weeks (Moore et al. 2000) (Table 2).

442  
443 2. Aluminum sulfate reacts with water and naturally-occurring  $NH_3$  in the litter to form  $NH_4^+$ , thus  
444 stabilizing nitrogen and reducing  $NH_3$  gas volatilization to the atmosphere. In the soil environment,  $NH_4^+$   
445 is transient and is either rapidly taken up by plants, microbially transformed to  $NO_3^{2-}$  which can be taken  
446 up by plants or lost to leaching, or anaerobically transformed by microorganisms to  $N_2$  and  $N_2O$  which  
447 are lost to the atmosphere (Halvin et al. 2005). Although nitrogen is more persistent in the litter, there is  
448 no effect on cumulative soil nitrogen accumulation compared to non-treated litter, as aluminum sulfate  
449 does not alter the organic fraction of the total nitrogen.

450  
451 Poultry litter is a significant source of  $NH_3$  in the atmosphere, which causes formation of aerosol  
452 particles. It is also a source of nitric acid deposition to land or water bodies where it causes land and  
453 water acidification and nitrate pollution (NOAA 2000). Aluminum sulfate decreases atmospheric  
454 pollution of  $NH_3$  by reducing litter pH, which converts  $NH_3$  to water-soluble  $NH_4^+$  (Shah et al. 2006).  
455 Incubation studies estimate approximately 14 g N / kg litter is lost from non-treated litter as  $NH_3$ , while

456 ammonia loss from litter treated with aluminum sulfate ranges between 0.7 to 4.07 g N / kg litter  
 457 between the high and low application rates (Moore et al. 2000. Assuming 40,000 lbs. of litter for a 16,000  
 458 square foot poultry house containing 20,000 broilers (Moore and Watkins 2012), this represents a  
 459 reduction of about 400 lbs. of NH<sub>3</sub>-N lost to the atmosphere over a 42-day period with low rates of  
 460 aluminum sulfate, and about 560 lbs. of NH<sub>3</sub>-N at high rates of aluminum sulfate.

461  
 462 3. Litter treated with aluminum sulfate contains less soluble phosphate (PO<sub>4</sub><sup>3-</sup>) than non-treated litter, as  
 463 Al<sup>3+</sup> reacts with PO<sub>4</sub><sup>3-</sup> to form insoluble AlPO<sub>4</sub> (Table 2). Although the total phosphorous concentration in  
 464 the litter does not change greatly, phosphorous becomes less plant-available, and likelihood of  
 465 phosphorous transport to surface water is reduced. Aquatic ecosystems tend to be phosphorous-limited,  
 466 and phosphorous eutrophication of natural water bodies is reduced when land-applied litter is treated  
 467 with aluminum sulfate. The insoluble aluminum phosphate is not available to plants as nutrients and  
 468 instead stays in the soil as a mineral (Moore and Edwards 2005).

469 4. Litter treated with aluminum sulfate contains both higher total aluminum and higher soluble  
 470 aluminum than non-treated litter (Table 2); however, runoff from fields where aluminum sulfate-treated  
 471 litter is applied does not contain significantly higher levels of aluminum than fields where non-treated  
 472 litter is applied (Moore et al. 1998).

473 5. Litter treated with aluminum sulfate contains higher total sulfur and higher soluble sulfur than non-  
 474 treated litter (Table 2).

475 6. Concentration of soluble arsenic is reduced by aluminum sulfate treatment due to arsenic co-  
 476 precipitation by aluminum (Violante et al. 2006) (Table 2).

477 Table 2. Average chemical properties of 194 poultry litter batches either treated or not treated with  
 478 aluminum sulfate (Sims and Luka- McCafferty 2002)

	Non-treated	Alum-treated	Significant Difference (p<0.001)
pH	7.8	7.2	Yes
Moisture	30.2	28.9	No
<b>Total Concentrations</b>			
Al (%)	0.1	1.15	Yes
P (%)	2.22	2.01	Yes
C (%)	35.5	32.3	Yes
N (%)	3.97	4.24	Yes
S (%)	0.77	2.49	Yes
As (ppm)	45	44	No
Cu (ppm)	962	877	Yes
Zn (ppm)	644	581	Yes
<b>Soluble Concentrations</b>			
Al (ppm)	4	23	Yes
P (ppm)	1827	596	Yes
NH <sub>4</sub> (%)	0.074	0.29	Yes
S %	0.36	1.52	Yes
As (ppm)	19	7	Yes
Cu (ppm)	272	172	Yes
Zn (ppm)	29	15	Yes

479

480

481 **Evaluation Question #8: Describe any effects of the petitioned substance on biological or chemical**  
482 **interactions in the agro-ecosystem, including physiological effects on soil organisms (including the**  
483 **salt index and solubility of the soil), crops, and livestock (7 U.S.C. § 6518 (m) (5)).**

484

485 Aluminum sulfate is not applied while birds are in the poultry house. The substance is not applied before  
486 the first flock grow-out; however, it is systematically applied thereafter before every flock is exposed to  
487 the litter. Any spills or concentrations of the product should be dispersed into the litter to avoid  
488 consumption by young chicks (Walker and Burns 2000). As stated in the petition, aluminum sulfate is not  
489 applied to feed. In the event of accidental ingestion, aluminum sulfate is corrosive and irritating to the  
490 digestive system and kidneys of birds (Dumoncaux and Harrison 2013). In one study, Japanese quail fed  
491 aluminum sulfate as >0.10% of their diet reduced body weight accumulation, eggshell strength, plasma  
492 inorganic phosphorous, feed consumption, and egg production (Hussein et al. 1988). Physiological effects  
493 of aluminum sulfate intake by broiler chickens occurs at higher intake levels than quail, with decreases in  
494 weight gain when consumed at >0.93% of the diet. Higher concentrations of aluminum sulfate in the diet  
495 cause more severe depressions in weight gain, decreased bone strength, and serum phosphorous. At  
496 application rates of 100 g / kg litter, birds would need to ingest 10% of total dietary intake as litter to  
497 exceed 0.93% aluminum sulfate in the diet, and the aluminum would need to be in the original non-  
498 reacted aluminum sulfate crystalline form which does not persist in the presence of moisture. Typical  
499 observed litter ingestion rates are below this threshold, ranging from 2% to 5% of daily dietary intake.  
500 Aluminum sulfate is toxic to poultry if directly ingested in large quantities, but not at levels expected  
501 from litter consumption (Huff et al. 1996). When aluminum sulfate is used, mortality decreases and  
502 poultry weight gain increases, indicating the birds are likely not suffering toxic effects from incidental  
503 aluminum sulfate ingestion from the litter (Walker and Burns 2000).

504

505 Deleterious effects of aluminum sulfate on the head, skin, feathers, or feet of poultry were not revealed in  
506 the literature review, but the material is an irritant (UN-LIO 2012). If aluminum sulfate remains in its  
507 original non-reacted dry form, there is potential for foot irritation. Producers can mitigate the potential of  
508 bird exposure by rototilling aluminum sulfate into the litter after application, and before birds are placed  
509 back in the poultry house. Liquid formulations are less likely to expose birds to concentrations of the  
510 chemical due to greater dispersal in the litter compared to dry formulations (Moore and Watkins 2012).  
511 Aluminum sulfate tends to dry out the litter, and in turkeys the use of aluminum sulfate decreased the  
512 incidence of foot pad dermatitis, which is associated with wet litter (Wu and Hocking 2011).

513

514 In addition to the phosphorous-fixing properties of aluminum sulfate, litter treated with aluminum  
515 sulfate inhibits microbial phosphorous mineralization from organic matter (Warren et al. 2008). Although  
516 the literature review did not reveal problems associated with salinity of litter treated with aluminum  
517 sulfate, treated litter contains higher levels of soluble  $\text{NH}_4^+$ , and sulfur; thus, the salinity is likely higher  
518 than non-treated litter. However, salt damage to crops at normal agronomic application rates is likely low  
519 due to dilution factors (Sims and Luka-McCafferty 2002). Effects on bird health are positive, as ammonia  
520 accumulation causes lung irritation to poultry (Walker and Burns 2000). Pathogen loads in the broiler  
521 house are reduced with aluminum sulfate, which combined with lower ammonia concentration in the air  
522 causes increased bird weight gain (Shah et al. 2006).

523

524 **Evaluation Question #9: Discuss and summarize findings on whether the use of the petitioned**  
525 **substance may be harmful to the environment (7 U.S.C. § 6517 (c) (1) (A) (i) and 7 U.S.C. § 6517 (c) (2)**  
526 **(A) (i)).**

527

528 Proper use of the substance as petitioned would not be harmful to human health or the environment. The  
529 NRCS incentivizes the use of aluminum sulfate for its benefits to the environment including reduced  
530 ammonia emissions to the atmosphere, and reduced phosphorous pollution to surface waters (Moore et  
531 al. 2000). The improbable misuse of aluminum sulfate was discussed in Question #6.

532  
533 Although the misuse or spilling of aluminum sulfate could have deleterious effects on the soil  
534 (See question #6 for more details), in general, using aluminum sulfate on poultry litter does not pose  
535 harm to the environment. As described in Questions #4, 7, and 9, aluminum sulfate reacts with  
536 components of the litter to reduce volatile nitrogen and phosphorous runoff, both of which must be  
537 managed in a myriad of ways to prevent environmental contamination. Aluminum sulfate treated litter  
538 offers one mechanism to achieve these positive environmental effects.

539  
540 **Evaluation Question #10: Describe and summarize any reported effects upon human health from use**  
541 **of the petitioned substance (7 U.S.C. § 6517 (c) (1) (A) (i), 7 U.S.C. § 6517 (c) (2) (A) (i) and 7 U.S.C. §**  
542 **6518 (m) (4)).**

543  
544 Aluminum sulfate reacts with water to form sulfuric acid, which is an irritant. Aluminum sulfate is  
545 corrosive to the eyes; skin contact causes a rash and burning feeling, and inhalation causes throat and  
546 lung irritation (New Jersey Department of Health 2009). The magnitude of the toxic response to  
547 aluminum sulfate is completely dose-dependent, and the substance is permitted as a food additive in  
548 small quantities. Minor ingestion of dilute solutions causes stomach upset, while substantial ingestion can  
549 rarely cause hemorrhagic gastritis, circulatory collapse and multi-organ failure (United Kingdom  
550 National Poisons Information Service 1996).

551  
552 Aluminum is a subject of medical contention with suspected links to Alzheimer's disease. Implications of  
553 a link between Alzheimer's disease and aluminum have been made for approximately 40 years. The  
554 current large body of research has not concluded specific roles of aluminum in contributing to  
555 Alzheimer's disease, but also has not dismissed aluminum as a non-contributor to the disease (Agency  
556 for Toxic Substances and Disease Registry 2008; Exeley 2001). Under FDA regulations, aluminum sulfate  
557 is generally recognized as safe (GRAS) as a food additive when used in accordance with good  
558 manufacturing or feeding practice (CFR 182.1125(b)).

559  
560 Although aluminum sulfate has chronic toxicity for human exposure, use of the substance as petitioned  
561 should not have negative effects on human health. Use of the substance as petitioned decreases ammonia  
562 concentration in the atmosphere of poultry houses, which has a positive impact on both health of the  
563 birds and health of workers (Moore et al., 2000).

564  
565 **Evaluation Question #11: Describe all natural (non-synthetic) substances or products which may be**  
566 **used in place of a petitioned substance (7 U.S.C. § 6517 (c) (1) (A) (ii)). Provide a list of allowed**  
567 **substances that may be used in place of the petitioned substance (7 U.S.C. § 6518 (m) (6)).**

568  
569 Clinoptilolite is a naturally-occurring aluminosilicate zeolite which can absorb ammonia, reducing  
570 volatilization to the atmosphere. The literature contains results of mixed efficacy for this material, with  
571 some reports of decreased ammonia in broiler house air, and other reports of increased atmospheric  
572 ammonia (Amon et al. 1997; Karamanlis et al. 2008; Shah 2006).

573  
574 Agricultural lime can be applied to litter between flocks to increase litter pH, chemically inducing  
575 volatilization of large quantities of ammonia. The volatilized ammonia can then be removed by ventilation  
576 before birds are placed back in the poultry house. Removal of ammonia from litter in between flocks  
577 reduces ammonia concentration in air for the subsequent grow-out, but does not mitigate ammonia  
578 production during the grow-out compared to acidification products. Although lime does not decrease  
579 total atmospheric ammonia pollution like aluminum sulfate, phosphorous in the litter is stabilized by  
580 complexation with calcium at high pH to reduce eutrophication of natural water bodies after land  
581 application of the litter (Shah 2006).

582

583 Yucca saponins as a diet supplement can inhibit ammonia production from manure by reducing urease  
584 activity; however, reduction of ammonia is not as effective as aluminum sulfate, and this method does  
585 not lead to phosphorous stabilization in the litter (Chepete et al. 2012). Powdered root of *Yucca schidigera*  
586 is available commercially for this purpose as BioSol-YS-30S Pure Soluble Yucca Powder, and BioSol YS-  
587 50LC Pure Yucca Schidigera Liquid Concentrate (Ultra BioLogics Inc. 2004).  
588

589 **Evaluation Question #12: Describe any alternative practices that would make the use of the petitioned**  
590 **substance unnecessary (7 U.S.C. § 6518 (m) (6)).**  
591

592 The petition indicates that the ventilation speed and duration required to remove ammonia from  
593 confined spaces chambers excessively chills chicks <10 days old, and therefore aluminum sulfate is a  
594 necessary input to combat ammonia accumulation. A common cultural practice of partial-house brooding  
595 (installing curtains to create a smaller confined brooder area) reduces the heat input requirements, but  
596 also decreases air volume thus concentrating ammonia vapors. Adding capacity to the heating system  
597 could allow ventilation without chilling chicks, making aluminum sulfate application unnecessary, but at  
598 great equipment and energy expense and with associated greenhouse gas emissions. The use of low-hung  
599 infrared brooders can mitigate thermal loss from ventilation if the partial-house brooding strategy is  
600 abandoned in favor of diluting ammonia concentrations in the air (Lacy 2000). Additionally, low-hung  
601 infrared brooders tend to dry out litter, disfavoring ammonia production (Wu and Hocking 2011; Walker  
602 and Burns 2000). Moisture management of litter is also critical for reducing ammonia volatilization.  
603 Controlling roof leaks and water line leaks, and using waterers that avoid spillage also mitigates  
604 ammonia concentrations (Payne and Zhang 2012).  
605

606 More frequent changes of fresh litter would reduce the need for aluminum sulfate application but would  
607 have no impact on stabilizing phosphorous. Typically aluminum sulfate is not applied to fresh litter, but  
608 rather to litter that is being re-used for subsequent flocks of birds. With aluminum sulfate for long-term  
609 ammonia management, litter is reportedly reused for up to 35 flocks before it is changed (Sims and Luka-  
610 McCafferty 2002). Assuming decreased ventilation is required to ensure warm temperatures for brooding  
611 chicks, starting with fresh litter containing essentially zero ammonia, combined with the comparatively  
612 low waste production of chicks (and therefore nitrogen) compared to larger birds could mitigate the  
613 necessity for aluminum sulfate.  
614  
615

## 616 **References**

- 617 Agency for Toxic Substances and Disease Registry. 2008. Toxicological Profile for Aluminum.  
618 Toxicological Profiles. September. Accessed 11 5, 2014. <http://www.atsdr.cdc.gov/ToxProfiles/tp22.pdf>.  
619  
620 Amethyst Galleries. *Minerals*. 2014. <http://www.galleries.com/> (accessed 12 31, 2014).  
621  
622 Amon M., M. Dobeic, R.W. Sneath, V.R. Phillips, T.H. Misselbrook, and B.F. Pain. 1997. A farm-scale  
623 study on the use of clinoptilolite zeolite and De-Odorase® for reducing odour and ammonia emissions  
624 from broiler houses. *Bioresource Technology* 61:229-237.  
625  
626 Ayres R.U., L.W. Ayres, and A. Masini. 2007. An application of energy accounting to five basic metal  
627 industries. *In Sustainable metals Management*. A. von Gleich, R.U. Ayres, and Stefan Gobling-Reiseman  
628 (eds). Springer, The Netherlands.  
629  
630 Carter C.B., and M.G. Norton. 2007. Chapter 19: Raw Materials *in Ceramic materials: Science and*  
631 *engineering*. Springer Science and Business Media. New York.  
632  
633

- 634  
635 Chepete H.J., H. Xin., L.B. Mendes, and T.B. Bailey. 2012. Ammonia emission and performance of laying  
636 hens as affected by different dosages of *Yucca schidigera* in the diet. *Journal of Applied Poultry Research*  
637 21:522-530.
- 638  
639 Cooke J.A. 1999. *Mining in Ecosystems of disturbed ground*. L.R. Walker (ed). Elsevier, Amsterdam.
- 640  
641 Davinward S., P. Bentham, J. Wright, P. Crome, D. Job, A. Polwart, and C. Exeley. 2013. Silicon-rich  
642 mineral water as a non-invasive test of the 'aluminum hypothesis' in Alzheimer's disease. *Journal*  
643 *Alzheimers Disease* 33:423-430.
- 644  
645 Dogan O., T. Gurkan, and C. Oztin. 2000. "Prilling of aluminum sulfate hydrates." *Journal of Chemical*  
646 *Technology and Biotechnology* 689-694.
- 647  
648 Dumonceaux G., and G.J. Harrison. 2013. Toxins. In *Avian Medicine: Principles and Applications*. Avian  
649 *Medicine website*. Accessed November 8, 2014.  
650 <http://avianmedicine.net/content/uploads/2013/03/37.pdf>
- 651  
652 Exeley, C. 2001. Why Is Research into Aluminum and Life Important? In *Aluminum and Alzheimer's*  
653 *Disease*. Amsterdam: Elsevier, 2001.
- 654  
655 Friedman, L.J. and S.J. Friedman. Undated. The history of the contact sulfuric acid process. Acid  
656 *Engineering and Consulting, Inc.*, Boca Raton: FL. Accessed November 7, 2014  
657 <http://www.aiche-cf.org/Clearwater/2008/Paper2/8.2.7.pdf>
- 658  
659 General Chemical. 2010. Al+Clear (Dry) Application Guidelines. 2010. Accessed 18 April, 2015.  
660 [http://www.cvear.com/wp-content/uploads/2012/05/Dry-Al+Clear-Application-Guidlines-2-01-](http://www.cvear.com/wp-content/uploads/2012/05/Dry-Al+Clear-Application-Guidlines-2-01-10.pdf)  
661 [10.pdf](http://www.cvear.com/wp-content/uploads/2012/05/Dry-Al+Clear-Application-Guidlines-2-01-10.pdf)
- 662  
663 Havlin J.L., J.D. Beaton, S.L. Tisdale, and W.L. Nelson. 2005. *Soil fertility and fertilizers. An introduction*  
664 *to nutrient management*. Seventh Edition. Prentice Hall, NJ.
- 665  
666 Huff W.E., P.A. Moore Jr., J.M. Balog, G.R. Bayyari, and N.C. Rath. 1996. Evaluation of the toxicity of  
667 alum (Aluminum sulfate) in young broiler chickens. *Poultry Science* 75:1359-1364.
- 668  
669 Hussein A.S., A.H. Cantor, and T.H. Johnson. 1988. Use of high levels of dietary aluminum and zinc for  
670 inducing pauses in egg production of Japanese quail. *Poultry Science* 67:1157-1165.
- 671  
672 Karamanlis X., P. Fortomaris, G. Arsenos, I. Dosis, D. Papaioannou, C. Batzios, and A. Kamarianos. 2008.  
673 The effect of a natural zeolite (Clinoptilolite) on the performance of broiler chickens and the quality of  
674 their litter. *Asian-Australian Journal of Animal Science*. 21:1642-1650.
- 675  
676 Lacy M.P. 2002. *Broiler Management*. In *Commercial chicken meat and egg production*. 5<sup>th</sup> edition. D.D.  
677 *Bell and W.D. Weaver Jr. (eds)*. Kluwer Academic Publishers. Norwell, MA.
- 678  
679 Maeda, M., and T. Iwata. 1997. Dissociation Constants of Ammonium Ion and Activity Coefficients of  
680 Ammonia in Aqueous Ammonium Sulfate Solutions. *J. Chem. Eng. Data*.
- 681  
682 McBride, M. B. (1994). *Environmental Chemistry of Soils*. Oxford University Press. New York, NY
- 683  
684 Moore P.A, Jr., T.C. Daniel, D.R. Edwards, and D.M Miller. 1996. Evaluation of chemical amendments to  
685 reduce ammonia volatilization from poultry litter. *Poultry Science*. 75:315-320.

686  
687 Moore, P.A. Jr., T.C. Daniel, J.T. Gilmour, B.R. Shreve, D.R. Edwards and B.H. Wood 1998. Decreasing  
688 Metal Runoff from Poultry Litter with Aluminum Sulfate. *Journal of Environmental Quality*, Volume 27,  
689 No. 1, 92-99.  
690  
691 Moore P.A., and D.R. Edwards. 2005. Long-Term Effects of Poultry Litter, Alum-Treated Litter, and  
692 Ammonium Nitrate on Aluminum Availability in Soils. *Journal of Environmental Quality* 34:2104-2111.  
693  
694 Moore P.A. Undated. Treating poultry litter with aluminum sulfate (Alum). NRCS Phosphorous Best  
695 Management Practices. University of Tennessee Extension. Accessed November 5, 2014.  
696 [http://www.sera17.ext.vt.edu/Documents/BMP\\_poultry\\_litter.pdf](http://www.sera17.ext.vt.edu/Documents/BMP_poultry_litter.pdf)  
697  
698 Moore P.A., Jr. T.C. Daniel, and D.R. Edwards. 2000. Reducing phosphorus runoff and inhibiting  
699 ammonia loss from poultry manure with aluminum sulfate. *Journal of Environmental Quality*. 29:37-49.  
700  
701 Moore P.A., and S. Watkins. 2012. Treating poultry litter with alum. Univ. Arkansas Cooperative  
702 Extension Publication FSA8003. Accessed 18 Apr, 2015. <http://www.uaex.edu/publications/pdf/FSA-8003.pdf>  
703  
704 National Institute of Health. Toxicology Data Network. Online database. Aluminum Sulfate. Accessed  
705 December 11, 2014.  
706 <http://toxnet.nlm.nih.gov/cgi-bin/sis/search2/r?dbs+hsdb:@term+@DOCNO+5067>  
707  
708 Natural Resource Conservation Service. 2012. Nutrient Management Plan Criteria – Practice / Activity  
709 Code Criteria (104)(no.). Accessed November 30, 2014.  
710 [http://fwww.nrcs.usda.gov/Internet/FSE\\_DOCUMENTS/stelprdb1075594.docx](http://fwww.nrcs.usda.gov/Internet/FSE_DOCUMENTS/stelprdb1075594.docx)  
711  
712 Natural Resources Conservation Service. 2013. Conservation Practice Standard 591. Amendments for  
713 treatment of Agricultural Waste. Accessed November 30, 2014.  
714 [http://www.nrcs.usda.gov/Internet/FSE\\_DOCUMENTS/stelprdb1144476.pdf](http://www.nrcs.usda.gov/Internet/FSE_DOCUMENTS/stelprdb1144476.pdf)  
715  
716 National Oceanic and Atmospheric Administration. 2000. Atmospheric ammonia: sources and fate. A  
717 review of federal research and future needs. Committee on the environment and natural resources. Air  
718 quality research subcommittee meeting report. Accessed December 3, 2014.  
719 <http://www.esrl.noaa.gov/csd/AQRS/reports/ammonia.pdf>  
720  
721 National Organic Standards Board Crops Subcommittee. 2012. Petitioned Material Proposal. Sulfuric  
722 Acid. Accessed November 9, 2014.  
723 <http://www.ams.usda.gov/AMSV1.0/getfile?dDocName=STELPRDC5101283>  
724  
725 New Jersey Department of Health. 2009. "Right to Know Hazardous Substance List. Aluminum Sulfate."  
726 New Jersey Department of Health. June. Accessed November 6, 2014.  
727 <http://nj.gov/health/eoh/rtkweb/documents/fs/0068.pdf>  
728  
729 Payne J. and H. Zhang 2012. Poultry litter management: A guide for producers and applicators.  
730 Oklahoma Cooperative Extension Service Publication E-1027. Accessed 18 April 2015.  
731 <http://pods.dasnr.okstate.edu/docushare/dsweb/Get/Document-5180/PSS-2254web13.pdf>  
732  
733 Penn C., and H. Zhang. Undated. Alum-treated poultry litter as a fertilizer source. Oklahoma  
734 Cooperative Extension Service Publication PSS-2254. Accessed 18 Apr 2015.  
735 <http://poultrywaste.okstate.edu/Publications/files/PSS-2254web.pdf>  
736  
737



- 738 Penhallegon R. 2007. Nitrogen - Phosphorus - Potassium values of organic fertilizers. Oregon State  
739 University Extension Publication LC437. Accessed 18 April 2015.  
740 <http://extension.oregonstate.edu/douglas/sites/default/files/documents/lf/orgfertval.pdf>  
741
- 742 Shacklette H.T., and J.G. Boerngen. 1984. Element concentrations in soils and other surficial minerals of  
743 the conterminous United States. U.S. Geologic Survey Professional Paper 1270. United States Government  
744 Printing Office. Accessed November 9, 2014. [http://pubs.usgs.gov/pp/1270/pdf/PP1270\\_508.pdf](http://pubs.usgs.gov/pp/1270/pdf/PP1270_508.pdf)  
745
- 746 Shah, S., P. Westerman, and J. Parsons. 2006. Poultry Litter Amendments. North Carolina State University  
747 Cooperative Extension. Publication AG-657w. Accessed October 20, 2014.  
748
- 749 Sims J.T. and N.J. Luka-McCafferty. 2002. On-Farm Evaluation of Aluminum Sulfate (Alum) as a Poultry  
750 Litter Amendment: Effects on Litter Properties. Journal of Environmental Quality 31:2066-2073.  
751
- 752 Sonthalia R., P. Behara, T. Kumaresan, and S. Thakre. 2013. Review on alumina trihydrate precipitation  
753 mechanisms and effect of Bayer impurities on hydrate particle growth rate. International Journal of  
754 Minerals Processing. 125:137-148.  
755
- 756 Ultra BioLogics Inc. 2004. Yucca extracts for beverage, cosmetics, food, and animal feed applications.  
757 Accessed December 5, 2014. <http://www.ublcorp.com/files/Yucca.pdf>  
758
- 759 Umhau, John B. 1936. Alums and Aluminum Sulfate U.S. Bureau of Mines Information Circular. U.S.  
760 Department of the Interior.  
761
- 762 United Kingdom National Poisons Information Service. 1996. Aluminum Sulphate. Accessed November  
763 5, 2014. <http://www.inchem.org/documents/ukpids/ukpids/ukpid34.htm>  
764
- 765 United Nations - International Labour Organization 2012. Aluminum Sulfate. International Safety Cards  
766 Database #1191. Accessed December 1, 2014.  
767 [http://www.ilo.org/dyn/icsc/showcard.display?p\\_card\\_id=1191](http://www.ilo.org/dyn/icsc/showcard.display?p_card_id=1191)  
768
- 769 United States Geologic Survey. 2014. Bauxite and Alumina Statistics and Information. Mineral  
770 commodity summaries. Accessed November 7, 2014.  
771 <http://minerals.usgs.gov/minerals/pubs/commodity/bauxite/mcs-2014-bauxi.pdf>  
772
- 773 Violante, A., M. Ricciardella, S. Del Gaudio, and M. Pigna. 2006. Coprecipitation of arsenate with metal  
774 oxides: nature, mineralogy, and reactivity of aluminum precipitates. Environ. Sci. Technol. 40(16): 4961-7  
775
- 776 Walker F. R., and R. T. Burns. 2000. Treating Broiler Litter with Alum. Plant & Soil Science Info sheet  
777 Number 318. Accessed November 7, 2014.  
778 <https://extension.tennessee.edu/publications/Documents/Info%20318.pdf>  
779
- 780 Warren J.G., C.J. Penn, J.M. McGrath, and K. Sistani. 2008. The impact of alum addition on organic P  
781 transformations in poultry litter and litter-amended soil. Journal of Environmental Quality 37:469-476.  
782
- 783 Wu K., and P.M. Hocking. 2011. Turkeys are equally susceptible to foot pad dermatitis from 1 to 10 weeks  
784 of age and foot pad scores were minimized when litter moisture was less than 30%. Poultry Science  
785 90:1170-1178.  
786
- 787 Young, Jay A. 2004. "Aluminum Sulfate 18 Hydrate." Journal of Chemical Education 187.  
788

789 Zublena J.P., J.C. Barker, and T.A. Carter. 1997. Poultry manure as a fertilizer source. North Carolina State  
790 University Cooperative Extension. Publication AG-439-5. Accessed October 20, 2014.  
791 [http://www.bae.ncsu.edu/extension/ext-publications/waste/animal/ag-439-5-poultry-  
793 fertilizer%20.pdf](http://www.bae.ncsu.edu/extension/ext-publications/waste/animal/ag-439-5-poultry-<br/>792 fertilizer%20.pdf)  
794  
795  
796