

Table 1--Cooperatives and Plants by Location participating in the USDA Rural Development Cooperative Programs Dairy Product Plant Cost Technical Assistance Project, 1998 and 2004 Data

Name of Cooperative	1998 Data			2004 Data		
	Butter	Powder	Cheese	Butter	Powder	Cheese
Agri-Mark, Inc.	W. Springfield, MA	W. Springfield, MA	Cabot, VT Middlebury, VT	W. Springfield, MA	W. Springfield, MA	Cabot, VT Chateaugay, NY Middlebury, VT
Alto Dairy Cooperative			Alto, WI Black Creek, WI			
Associated Milk Producers, Inc.					Freeman, SD	Blair, WI Dawson, MN Jim Falls, WI Paynesville, MN Rochester, MN Sanborn, IA
Bongards Creameries Dairy Farmers of America			Bongards, MN Monett, MO Smithfield, UT Zumbrota, MN	Goshen, IN Winnsboro, TX	Fort Morgan, CO Franklinton, LA Goshen, IN Reading, PA Wellsboro, PA Winnsboro, TX	Lovington, NM Monett, MO Zumbrota, MN
Farmers Co-op Creamery Foremost Farms USA Land O'Lakes, Inc.	McMinnville, OR	McMinnville, OR	Marshfield, WI Kiel, WI Perham, MN	Carlisle, PA	Carlisle, PA	Lancaster, WI Kiel, WI
Michigan Milk Producers Assn.	Constantine, MI Ovid, MI	Constantine, MI Ovid, MI		Constantine, MI Ovid, MI Issaquah, WA	Constantine, MI Ovid, MI Caldwell, ID Chehalis, WA Jerome, ID Lynden, WA	Sunnyside, WA
Northwest Dairy Association						
San Joaquin Valley Dairymen	Los Banos, CA Turlock, CA	Los Banos, CA Turlock, CA				
Tillamook County Creamery Assn.			Tillamook, OR			Boardman, OR Tillamook, OR
United Dairymen of Arizona				Tempe, AZ	Tempe, AZ	