

PROGRAM HANDBOOKS/MANUALS

October 1, 2024

BEAN INSPECTION HANDBOOK

OPR – FM-SPB

| CHAPTER | DATE | TITLE |
|---|-------------|---|
| Handbook | 7-01-2021 | Entire Handbook Revised |
| | 4-01-1999 | New Handbook |
| Contents | 4-01-1999 | |
| Chapter 1 | 4-01-1999 | General Information |
| Chapter 2 | 4-01-1999 | Sampling |
| Chapter 3 Attachment | 9-18-2014 | Inspection Grades and Grade Requirements for Beans |
| Chapter 4 Attachment 1 Attachment 2 | 9-18-2014 | Certification Commodity Inspection Certificate, FGIS-993 Commodity Certificate, Submitted Sample Inspection, FGIS-994 |
| | | IC #2: 7-11-05 New Chapter dated 7-11-05 removed Chapter 3 dated 4-1-99 IC #3: 3-16-09 Updated Chapter 3 – 3-16-09 IC #4: 11-17-14 Updates to Chapters 3 and 4 |

**EQUIPMENT HANDBOOK
OPR – FM-WEB**

| CHAPTER | DATE | TITLE |
|------------------------------------|--------------------------|--|
| Chapter 3 | 6-01-2022 | Chapter 3 updated to reflect approval of Light Emitting Diode (LED) lamps for official purposes. |
| | 10-04-1996 | New Handbook |
| Foreward | 10-04-1996 | |
| Contents | 10-04-1996 | |
| Chapter 1 Pg. 1-11 to 1-27 | 10-04-1996 03-21-2004 | General Information |
| Approved Equipment List | 9-08-2006 | Active commercially available items |
| Approved Equipment List | 9-08-2006 | Inactive items, but ok for use |
| Chapter 2 | 10-04-1996 | Grain Test Scales |
| Chapter 3 | 10-04-1996 | Laboratory Equipment |
| Chapter 4 | 10-04-1996 | Dockage Testers |
| Chapter 5 | 10-04-1996 | Test Weight Per Bushel Apparatuses |
| Chapter 6 | 10-04-1996 | Rice Equipment |
| Chapter 7 | 10-04-1996 | Manual Sampling Devices |
| Chapter 8 | 10-04-1996 | Barley Pearlors |
| Chapter 9 | 10-04-1996 | Sieves |
| Forward-Contents- Chapters 1-10 | 8-04-2016 | Entire Handbook was updated and reissued |

**FUMIGATION HANDBOOK
OPR – FM-SPB**

| CHAPTER | DATE | TITLE |
|----------------|-------------|---|
| Chapter 2 | 10-01-2023 | FGIS has revised the Fumigation Handbook, making changes to Table 3 on page 2-28. The changes allow for surface or subsurface fumigation of cargo holds with a depth of up to 20 meters. Additionally, the changes make necessary technical corrections pertaining to the nature of the fumigant. |
| Chapter 1-6 | 7-10-2020 | Entire Handbook Revised |
| Foreword | 9-04-2006 | |
| Contents | 9-04-2006 | |
| Chapter 1 | 8-24-2009 | General Information |
| Chapter 2 | 6-14-2014 | In-Transit Fumigation – Vessels |
| Chapter 3 | 6-14-2014 | Land Carrier Fumigation |
| Chapter 4 | 9-04-2006 | River Barge Fumigation |
| Chapter 5 | 9-04-2006 | Farm Service Agency Commodity Operations Fumigation Protocol |
| | | Issuance Change No. 4 – 9/2006 -- Entire Handbook Revised Issuance Change No. 5 – 8/24/09 – Replacing Chapters 1 and 2 Issuance Change No. 6 – 6/16/14 – Replacing Chapters 2 and 3 |

**GRAIN INSPECTION HANDBOOK
OPR - FM-SPB
BOOK I – GRAIN SAMPLING**

| CHAPTER | DATE | TITLE |
|----------------------|------------------------|---|
| Chapters 1-5 | 7-23-2020 | Entire Handbook Revised |
| Contents | 7-7-1995 | |
| Chapter 1 | 7-7-1995 | General Guidelines |
| Chapter 2 | 7-7-1995 | Probe Sampling |
| Chapter 3 | 7-7-1995 | Sampling Wit a Diverter-Type Mechanical Sampler |
| Chapter 4 | 7-7-1995 | Ellis Cup and Pelican Sampling |
| Appendix 1 Page 2 | 7-7-1995 11-17-1995 | Local Quality Control Procedures |

**GRAIN INSPECTION HANDBOOK
BOOK II**

| CHAPTER | DATE | TITLE |
|----------------|-------------|---|
| Chapter 10 | 09-01-2023 | Soybean Chapter |
| Chapter 1-14 | 10-01-2020 | Entire Handbook Revised |
| Chapter 4 | 4-11-2017 | Corn Chapter |
| Chapter 13 | 4-11-2017 | Wheat Chapter |
| Foreward | 8-09-2004 | |
| Chapter 1 | 8-09-2004 | General Information - Issuance Change #106 6-16-08 Replace page(s) as indicated |
| Chapter 2 | 8-09-2004 | Barley - Issuance Change #106 6-16-08 - Replace page(s) as indicated |
| Chapter 3 | 6-18-2004 | Canola - Issuance Change #106 6-16-08 - Replace page(s) as indicated |
| Chapter 4 | 6-18-2007 | Corn - Issuance Change # 103 6/18/07 - Replace page(s) as indicated |
| Chapter 5 | 8-09-2004 | Flaxseed |
| Chapter 6 | 8-09-2004 | Mixed Grain Issuance Change #106 6/18/08 - Replace page(s) as indicated |
| Chapter 7 | 8-09-2004 | Oats; Issuance Change #106 6/18/08 - Replace page(s) as indicated |
| Chapter 8 | 8-09-2004 | Rye; Issuance Change #104 8-09-07; Issuance Change #106 6-18-08 - Replace page(s) as indicated |

**GRAIN INSPECTION HANDBOOK
BOOK II**

| CHAPTER | DATE | TITLE |
|--|-------------|--|
| Chapter 9 | 6-01-2008 | Sorghum - Issuance change #108 |
| Chapter 10 | 8-09-2004 | Soybeans Issuance Change # 105 replace pages as indicated 09-01-07 Issuance Change #106 6-18-08 - Replace page(s) as indicated |
| Chapter 11 | 8-09-2004 | Sunflower Seed Issuance Change #106 6-18-08 - Replace page(s) as indicated |
| Chapter 12 | 8-09-2004 | Triticale - Issuance Change #106 6-18-08 - Replace page(s) as indicated |
| Chapter 13 Pages 13-33 thru 13-38 | 8-09-2004 | Wheat Issuance Change #106 6-18-08 - Replace page(s) as indicated Change No. 99 replace pages as indicated |
| | | IC #108 – 6-01-08 New Chapter 9 |

**GRAIN INSPECTION HANDBOOK
BOOK III
GRAIN GRADING PROCEDURES**

| CHAPTER | DATE | TITLE |
|-------------------|---|---|
| Chapters 1-4 | 8-28-2020 | Entire Handbook Revised |
| Table of Contents | 3-13-2006 | |
| Chapter 1 | 3-13-2006 6-01-08 6-09-2008 11-03-2008 | Inspection of Shiplots Unit Trains, and Lash Barges |
| Chapter 2 | 3-13-2006 | Certification of Shiplots, Unit Trains, and Lash Barges |
| Chapter 3 | 3-13-2006 | Material Removal Portion |
| Chapter 4 | 9-11-1990 | (Reserved) |
| Chapter 5 | 9-11-1990 | (Reserved) |
| Chapter 6 | 9-11-1990 | (Reserved) |
| Chapter 7 | 3-13-2006 | (Reserved) |

**GRAIN INSPECTION HANDBOOK
BOOK IV - FORMS AND CERTIFICATES**

| CHAPTER | DATE | TITLE |
|----------------|--------------------------------------|--|
| Contents | 10-09-2006 | |
| Chapter 1 | 10-09-2006 | Application Forms |
| Chapter 2 | 10-09-2006 6-09-2008 | Work Records Issuance Change No. 107 pages 2-16 |
| Chapter 3 | 10-09-2006 7-14-2008 2-18-2006 | Certificates Issuance Change No. 107 Issuance Change No. 112 |
| Chapter 4 | 7-31-2015 | Data Collection Forms Issuance Change No. 111 |
| | | |

**GRAIN INSPECTION HANDBOOK
List of Issuance Changes**

| CHAPTER | DATE | TITLE |
|----------------|-------------|--|
| | | <u>CURRENT TRANSMITTALS/ISSUANCE CHANGES</u> <u>BOOK I</u> 7-07-95 Issuance Change #87 (New Book I Issued) 11-17-95 Issuance Change #88 <u>BOOK II</u> 8-09-04 Issuance Change #97 (New Book II Issued) 6-01-08 Issuance Change #108 Grain Grading Procedures Chapter 9 |

| | | |
|--|---|--|
| | <p><u>BOOK III</u> 10-22-84 Reprint 9-01-80 Transmittal #9 9-11-90 Issuance Change #65 4-22-93 Issuance Change #74 5-10-94 Issuance Change #83 6-04-97 Issuance Change #92 6-01-99 Issuance Change #93 9-15-99 Issuance Change #94 12-10-99 Issuance Change #94 12-10-99 Issuance Change #95 06-12-00 Issuance Change #96 06-01-08 Issuance Change #108 06-09-08 Issuance Change #107</p> <p><u>BOOK IV</u> 1-01-91 Issuance Change #67 (New Book IV Issued) 2-26-93 Issuance Change #73 4-15-97 Issuance Change #89 10-10-06 Issuance Change #100 06-09-08 Issuance Change # 107 07-31-15 Issuance Change #111 02-18-16 Issuance Change # 112</p> | |
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**HOP INSPECTION HANDBOOK
OPR - FM-SPB**

| | | |
|--------------|---|--|
| | 7-01-2022 | The Hop Inspection Handbook revision incorporated policy and procedural changes and other changes including re-formatting and editorial updates. Further, each chapter was updated and re-formatted for uniformity |
| | 8-01-1998 | |
| Foreward | 8-01-1998 | |
| Contents | 8-01-1998 | |
| Chapter 1 | 8-01-1998 | |
| Chapter 2 | 8-01-1998 | |
| Chapter 3 | 9-30-2002 | |
| Chapter 4 | 8-01-1998 | Certification |
| Attachment 1 | 8-01-1998 | Commodity Inspection Certificate FGIS-993 |
| Attachment 2 | 8-01-1998 | Commodity Certificate Submitted Sample Inspection FGIS-994 |
| | <u>Current Issuance Changes</u> Issuance Change # 1 08-01-98 (New Handbook Issued) Issuance Change # 2 09-30-02 Issuance Change # 3 12-10-07 | |

**MECHANICAL SAMPLING SYSTEMS HANDBOOK
OPR-FM-SPB**

| CHAPTER | DATE | TITLE |
|-----------------------|-------------|---|
| Handbook Change No. 4 | 4-18-2007 | Chapter 3, page 3-6 Added language confirming requirements for D-T sampling system authorization Chapter 5, page 5-7 Revised the drop sample testing method |
| Handbook Change No. 3 | 9-13-2016 | Revisions were made to include the following Program Notices: Chapter 2, Equipment Requirements, Controls Chapter 6, Maintenance, Repair, and Alteration FGIS-PN-08-05 Requirements For Auxiliary Control Modifications Of Diverter Type Mechanical Sampling Systems Chapter 5, Outbound Movement Systems FGIS PN-08-09 Use Of Probe Samples As An Alternate Standard Reference For Testing Diverter Type Sampling Systems FGIS PN-12-02 Check Testing Of Diverter-Type (D/T) Samplers-Drop Sample Test Option Chapter 5, section 5.2 Revisions were also made to the language regarding sampling system inspection safety, specifically pertaining to a primary sampling systems power supply cutoff switches and the coinciding physical distance and visual reference of the cutoff switch to the primary sampler. |
| Chapter 1 | 11-07-2003 | General Information |
| Chapter 2 | 11-07-2003 | Specifications |
| Chapter 3 | 11-07-2003 | Authorization |
| Chapter 4 | 11-07-2003 | Examinations |
| Chapter 5 | 11-07-2003 | Tests |
| Chapter 6 | 11-07-2003 | Maintenance, Repair, and Alteration |
| | | Current Issuance Changes Issuance Change #2 11-07-03 (New Handbook Issued) |

MOISTURE HANDBOOK

| CHAPTER | DATE | TITLE |
|--|-----------|--|
| | 3-14-2022 | Chapter 2 Operation and Testing of the GAC2700-UGMA: Added this new chapter to include the detailed instructions for the newly approved GAC 2700-UGMA moisture meter. This chapter replace the “Reserved” chapter 2. |
| Chapter 1 Section 1.1 Section 1.2 Section 1.3 Section 1.4 Section 1.5 Section 1.6 Section 1.7 | 1-08-1999 | General Information Policy page 1-1 Responsibilities page 1-2 Record Keeping page 1-4 Requirements Equipment Identification page 1-4 Equipment Testing page 1-5 Testing Schedule page 1-6 Repairs page 1-7 |
| Chapter 2 Section 2.1 Section 2.2 Section 2.3 Section 2.4 Section 2.5 Section 2.6 Section 2.7 | 1-08-1999 | Moisture Meter Calibration General Requirements page 2-1 Schedule page 2-1 Equipment Requirements page 2-2 Annual Calibration Study page 2-2 Reports page 2-5 Criteria for Change page 2-5 Sample List page 2-7 |
| Chapter 3 Section 3.1 Section 3.2 Section 3.3 Section 3.4 Section 3.5 | 1-08-1999 | Operation and Testing of the GAC 2100 Moisture Meter Maintenance page 3-1 Operation page 3-4 Headquarters Standard Meters page 3-8 Testing Official page 3-10; Moisture Meters Repair of GIPSA-Owned 3-14 Moisture Meter; Instructions for Completing Form FGIS-923, “Moisture Meter Test” page 3-17 |
| | | Issuance Change 1: 9/1/12 Issuance Change 2: 1/28/13 Issuance Change 3: 5/13/13 Issuance Change 4: 7/14/14 |

MYCOTOXIN HANDBOOK

| CHAPTER | DATE | TITLE |
|-----------|-----------|---|
| Handbook | 1-06-2023 | This update superseded the FGIS Mycotoxin Handbook dated June 28,2016. This handbook has been updated to incorporate FGIS's agency move to AMS, the inclusion of Policy Bulletin Board #275 Mycotoxin Testing in Grain: Sample Preparation Guidance, as well as general revisions and formatting. In addition, definitions, tables, and processes were updated to the current standards. The specific technical updates are listed below. |
| Chapter 1 | 9-17-2015 | General Information |
| Chapter 2 | 9-17-2015 | Laboratory Safety |
| Chapter 3 | 9-17-2015 | Hazardous Waste Management |
| Chapter 4 | 9-17-2015 | Sample Preparation Procedures |
| Chapter 5 | 9-17-2015 | Certification |
| Chapter 6 | 9-17-2015 | FDA Contamination Levels |
| | | This is a new handbook which consolidates the information presented in the current Aflatoxin Handbook, DON Handbook, Fumonisin Directive (9180.71), Zearelenone Directive (9180.66), and Ochratoxin A Directive (9180.77). |
| Chapter 4 | 6-28-2016 | |

**NEAR-INFRARED TRANSMITTANCE
HANDBOOK (NIRT)**

| CHAPTER | DATE | TITLE |
|---|------------|--|
| Chapter 1, section 1.2 Chapter 4, section 4.6 | 10-01-2024 | The NIRT Handbook was revised and reformatted. Specific changes are mentioned below: -updated with new definitions -was amended to include requirements for handling requests to correct certificates and change the moisture basis after results have been determined and certificates are issued. Additionally, section 4.7, a-d was updated to include certification requirements for barley, corn, and soybean results when using an alternate moisture basis. |
| | 4-01-2022 | The NIRT Handbook was revised and reformatted for to incorporate FGIS's agency move to AMS, contact information, and the inclusion of information for the Foss NIRT model NOVA, as well as general revisions and formatting. Further description of edits are located in Chapter 6 Change NO. 8 |
| FOREWORD CONTENTS | 12-08-2006 | |
| CHAPTER 1 | 12-08-2006 | Introduction |
| CHAPTER 2 | 12-08-2006 | NIRT Equipment |
| CHAPTER 3 | 3-24-2008 | Determining Instrument Accuracy |
| CHAPTER 4 | 3-24-2008 | Sample Preparation and Analysis |
| CHAPTER 5 | 3-24-2008 | NIRT Monitoring Program |
| | | <u>Current Issuance Changes</u> Issuance Change #2 11-22-99 (New Handbook Issued) Issuance Change #3 7-30-01 Issuance Change #4 5-01-05 (New Handbook Issued) Issuance Change #5 7-25-05 (New Handbook Issued) Issuance Change #6 12-18-06 (New Handbook Issued) Issuance Change #7 3-24-08 (Replace Chapters 3, 4, and 5 dated 12-18-06 with New chapters dated 3-24-08) |

**NUCLEAR MAGNETIC RESONANCE
(NMR) HANDBOOK
OPR - FM-SPB**

| CHAPTER | DATE | TITLE |
|-------------------------|--------------------------|---|
| Chapters 1,2,5,6, and 7 | 9-30-2022 | This update superseded the FGIS Nuclear Magnetic Resonance (NMR) Handbook dated October 1, 2009. This handbook was revised and reformatted to incorporate FGIS's move to AMS, minor process changes, updated forms, inclusion of FGIS PN 14-04 Approval of New Nuclear Magnetic Resonance (NMR) Instruments (11/21/2013): |
| Foreward Contents | 10-01-2009 10-01-2009 | |
| Chapter 1 | 10-01-2009 | General Information |
| Chapter 2 | 10-01-2009 | NMR Oil Testing Equipment |
| Chapter 3 | 10-01-2009 | Sample Preparation |
| Chapter 4 | 10-01-2009 | Certification |
| Chapter 5 | 10-01-2009 | Monitoring Program |
| Chapter 6 | 10-01-2009 | Instrument Setup And Sample Analysis – Oxford MQA 6005 And MQA 7005 Pulsed NMR Analyzers |
| Chapter 7 | 10-01-2009 | Instrument Setup and Sample Analyzer – Bruker Mini-spec 7.5 Pulsed NMR Analyzer |
| | | <u>Current Issuance Changes</u> Issuance Change #1 04-03-97 (New Handbook Issued) Issuance Change #2 05-12-03 (New Handbook Issued) Issuance Change #3 10-01-09 (New Handbook Issued) |

**PEA AND LENTIL HANDBOOK
OPR-MRP-GIPSA-FGIS**

| CHAPTER | DATE | TITLE |
|----------------|-------------|---|
| Handbook | 7-01-2021 | Entire Handbook Revised |
| | 8-01-1998 | New Handbook |
| Contents | 8-01-1998 | |
| Page 1 | 8-01-1998 | Introduction |
| Chapter 1 | 8-01-1998 | General Information |
| Attachment 1 | | Reference Publication |
| Attachment 2 | | Form FGIS-955, "Application for Inspection Under the Agricultural Marketing Act" |
| Chapter 2 | 8-01-1998 | Sampling |
| Chapter 3 | 8-01-1998 | Thresher-Run Peas |
| Chapter 4 | 8-01-1998 | Dockage-Free Peas |
| Chapter 5 | 8-01-1998 | Split-Peas |
| | 1-01-1999 | Attachment |
| Chapter 6 | 8-01-1998 | Thresher-Run Lentils |
| Chapter 7 | 12-31-2002 | Dockage-Free Lentils |
| | 12-31-2002 | Attachment |
| Chapter 8 | 8-01-1998 | Certification |
| | | Issuance Change #1 1-01-99 Revision to Grade Table for Split Bleached Peas Issuance Change #2 12-31-02 Revisions to Chapter 7 & Attachment Issuance Change #3 4-28-14 Issuance Change #4 7-14-14 Chapters 3 and 4 |

**PROCESSED COMMODITIES HANDBOOK
OPR - FM-SPB**

| CHAPTER | DATE | TITLE |
|---|--|--|
| | 10-01-2022 | The handbook was revised to include updates such as the change of Defense Personnel Support Center (DPSC) to the Defense Logistics Agency (DLA) Troop Support and to consolidate DLA and VA chapter into the Commodity Procurement chapter since all processed commodities are now solicited by the Commodity Procurement Program and are no longer required to be inspected by FGIS unless requested or required by contract. |
| Foreword | 8-01-1994 | |
| Contents | 7-15-1996 | |
| Chapter 1 P.1-1 Pp.1-11 & 1-12 | 8-01-1994 7-15-1996 7-15-1996 | General Information |
| Chapter 2 P. 2-1 Pp. 2-7 & 2-8 Pp. 2-18 & 2-19 P. 2-24 P. 2-29 | 8-01-1994 7-15-1996 7-15-1996 7-15-1996 7-15-1996 7-15-1996 | Sampling |
| Chapter 3 | 7-15-1996 | FSA Inspections |
| Chapter 4 P.4-31 | 8-01-1994 7-15-1996 | DPSC Inspections |
| Chapter 5 | 8-01-1994 | VA Inspections |
| Chapter 6 Attachment 1 Pp. 1 & 2 Pp. 5-10 Attachment 2 | 7-15-1996 7-15-1996 3-28-1997 3-28-1997 3-28-1997 | Certification |
| Appendix | 3-01-1996 | Assigned Responsibilities |

**QUALITY HANDBOOK
OPR – FM-SPB**

| CHAPTER | DTAE | TITLE |
|----------------|-------------|--|
| Foreword | 10-01-1996 | |
| Contents | 10-01-1996 | |
| Chapter 1 | 10-01-1996 | General Information |
| Chapter 2 | 10-01-1996 | Sample Inspection and Monitoring System |
| Chapter 3 | 10-01-1996 | Subjective Testing and Evaluation Process |
| Chapter 4 | 10-01-1996 | Referee and Survey Sample Exchange Program |
| Chapter 5 | 10-01-1996 | QA/QC Tools |
| Chapter 6 | 10-01-1996 | Intermarket Tracking Program |
| Chapter 7 | 10-01-1996 | Early Alert Program |
| Chapter 8 | 10-01-1996 | Crop Quality Studies |
| | | Current Issuance Changes New Handbook Issued 10-01-1996 |

**RICE INSPECTION HANDBOOK
OPR – FM-SPB**

| CHAPTER | DATE | TITLE |
|------------------|-------------|---|
| Chapters 1-11 | 8-20-2020 | Entire Handbook Revised |
| Foreward | 7-01-1994 | |
| Contents | 7-01-1994 | |
| Chapter 1 | 7-01-1994 | General |
| P.1-3 | 5-01-1997 | |
| P.1-7 | 5-01-1997 | |
| Pp.1-14 & 1-15 | 5-01-1997 | |
| P.1-20 | 5-01-1997 | |
| Att.4, P.2 | 5-01-1997 | |
| Chapter 2 | 7-01-1994 | Sampling |
| P.2-11 | 5-01-1997 | |
| P.2-13 | 5-01-1997 | |
| P.2-16 | 5-01-1997 | |
| Chapter 3 | 7-01-1994 | Inspection of Rough Rice |
| P.3-2 | 5-01-1997 | |
| P.3-8 thru 3-10 | 5-01-1997 | |
| P.3-12 | 5-01-1997 | |
| P.3-17 | 5-01-1997 | |
| P.3-20 | 5-01-1997 | |
| Chapter 4 | 7-01-1994 | Inspection of Brown Rice for Processing |
| P.4-2 | 5-01-1997 | |
| P.4-8 & 4-9 | 5-01-1997 | |
| P.4-15 | 5-01-1997 | |
| Chapter 5 | 7-01-1994 | Inspection of Milled Rice |
| P.5-5 | 5-01-1997 | |
| P.5-15 | 5-01-1997 | |
| P.5-17 | 5-01-1997 | |
| P.5-19 thru 21 | 5-01-1997 | |
| P.5-28 | 5-01-1997 | |
| P.5-32 thru 5-38 | 5-01-1997 | |
| Att.3, P.1 & 2 | 5-01-1997 | |
| Att.4, P.1 & 2 | 5-01-1997 | |

**RICE INSPECTION HANDBOOK
OPR – FM-SPB**

| CHAPTER | DATE | TITLE |
|---|---|---|
| Chapter 6 P.6-4 P.6-9 Pp.6-20 & 6-21 Att. 1, Pp.1 & 2 Att.2, Pp.1 & 2 Att.4, Pp.1 & 2 | 7-01-1994 5-01-1997 5-01-1997 5-01-1997 5-01-1997 5-01-1997 5-01-1997 | Certification |
| Chapter 7 Contents Attachment 1 Attachment 2 | 5-01-1997 5-01-1997 5-01-1997 5-01-1997 | Roundlot Inspection Plan |
| Chapter 8 P.8-3 P.8-7 | 7-01-1994 5-01-1997 5-01-1997 | Identity-Preserved Inspection Plan |
| Chapter 9 | 7-01-1994 | Warehouse-Lot Inspection Plan |
| Chapter 10 | 7-01-1994 | Government Contracts |
| Appendix 1 P.1 | 7-01-1994 5-01-1997 | Tolerances |
| | | Current Issuance Changes Issuance Change #1 7-01-94 (New Handbook Issued) Issuance Change #2 8-15-94 Issuance Change #3 5-01-97 |

**Sanitation and Food Defense Handbook
Rice, Beans, Peas, Lentils, and Processed Commodities
OPR – FM-SPB**

| CHAPTER | DATE | TITLE |
|--------------|-----------|---|
| Chapters 1-6 | 9-9-2020 | Entire Handbook Revised |
| Foreword | 3-28-1997 | |
| Contents | 3-28-1997 | |
| Chapter 1 | 3-28-1997 | Cooperation With Other Agencies |
| Chapter 2 | 3-28-1997 | Inspection Responsibilities |
| Chapter 3 | 3-28-1997 | Plant Facility |
| Chapter 4 | 3-28-1997 | Sanitation Inspections |
| | | Current Issuance Changes Issuance Change #1 3-28-97 (New Handbook Issued) |

**WEIGHING HANDBOOK
OPR - FM-WEB**

| CHAPTER | DATE | TITLE |
|---|---|--|
| Foreword | 12-27-2010 | |
| Contents | 12-27-2010 | |
| Chapter 1 Appendix A Appendix B | 7-05-2010 7-05-2010 5-10-1995 | Procedures for Official Weighing Services Grain Spill Estimation Charts Glossary |
| Chapter 2 | 7-05-2010 | Documentation of Official Weighing Services |
| Chapter 3 | 12-27-2010 | Specifications, Tolerances, and Other Technical Requirements for Testing and Certifying Official Grain Weighing Devices |
| Chapter 4 | 8-22-2011 | Checkweighing |
| | | Current Transmittals/Issuance Changes Issuance Change #16 3-13-1989 Issuance Change #17 9-17-1990 Issuance Change #19 5-10-1995 Issuance Change #20 9-20-1996 Issuance Change #21 2-21-2001 Issuance Change #22 9-01-2003 Issuance Change #23 4-30-2004 Issuance Change #24 11-01-2004 Issuance Change #25 3-28-2005 Issuance Change #26 7-05-2010 Issuance Change #27 7-05-2010 Issuance Change #28 12-27-2010 Issuance Change #29 8-22-2011 |