

**USDA COMMODITY REQUIREMENTS**

**VO15**

**VEGETABLE OIL PRODUCTS  
FOR USE IN  
INTERNATIONAL FOOD ASSISTANCE PROGRAMS**

Effective Date: **August 5, 2015**

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## Part 1 COMMODITY SPECIFICATIONS

### Section 1.1 COMMODITIES

- A. The commodity delivered shall meet the requirements as specified in the Commercial Item Descriptions (CID) for salad oils (vegetable), A-A-20091D, dated May 7, 2002, which is available at <http://www.ams.usda.gov/sites/default/files/media/CID%20Salad%20Oils%20Vegetable.pdf>.
- B. Salad oil shall be Type I for all contracts unless otherwise specified in the solicitation.
- C. **Vegetable oil shall be fortified with a premix containing Vitamin A and Vitamin D. The amount of premix to be added should be sufficient so that vitamin A (retinol palmitate) will be added at the rate of 60 – 75 IU/g and vitamin D (D3 as cholecalciferol) added at the rate of 16 – 23 IU/g.**
- D. See CID [A-A-20091D](#), referenced above, for test procedures.

### Section 1.2 QUALITY ASSURANCE

- A. **The contractor shall perform the product testing and quality analysis to ensure that the product meets the commodity specifications. Product testing shall include the analysis of the premix for vitamin A and vitamin D content, and the analysis of the vegetable oil for vitamin A. The methods for analysis for vitamin A and vitamin D shall be the official methods of the AOAC. The results shall be evidenced by a Certificate of Analysis (COA) for the premix, and a COA for the fortified vegetable oil. Copies of the original COAs must be submitted as part of the invoice package. The COAs shall provide the results of all tests specified. If quality discounts are provided in the contract, and the product to be delivered by the contractor falls within the quality discount table, those factors shall be identified by an asterisk on the copies of the COAs.**
- B. Contractors shall notify the Government immediately of lots that fail to meet contract requirements.

### Section 1.3 QUALITY DISCOUNTS

- A. The government will accept product subject to the following schedules of discounts for each 100 pounds (net weight) of product delivered:

<b>Discounts</b>					
<b>Excess Color</b>		<b>Excess Peroxide</b>		<b>Excess Free Fatty</b>	
<b>Red</b>		<b>Value Meg/Kg.</b>		<b>Acid, Percent</b>	
2.1 or 2.2	\$0.05	1.1 thru 1.3	\$0.35	.06 or .07	\$0.10
2.3 or 2.4	\$0.10	1.4 thru 1.5	\$0.50	.08 or .09	\$0.20
2.5 or 2.6	\$0.15			.10 or .11	\$0.30

- B. No individual container shall weigh less than the under-fill limits shown below. Lots found to have any containers weighing less than the under-fill limit will be rejected.

Pack Size(Liters)	Net Weight		Under-Fill Limit	
	Kilograms	Pounds	Kilograms	Pounds
4	3.7	8.1	3.6	7.9
20	18.5	40.7	18.2	40.1
208	194.5	429.0	193.0	425.0
208 Nitrogen Sparged	193.0	425.0	191.0	420.0

- C. If there is a shortage of more than ½ pound per 208 liter drum between the invoice weight and the weight per drum specified in the contract, the purchase price shall be discounted by the difference between required and actual net weights multiplied by \$0.15.

## **Part 2 CONTAINER AND PACKAGING REQUIREMENTS**

### **Section 2.1 GENERAL**

This part provides the container specifications and packaging materials requirements used under this contract.

### **Section 2.2 CONTAINERS AND MATERIALS**

- A. All containers and packaging shall be constructed to meet the requirements of the Food and Drug Administration (FDA) for safe contact with the packaged product. The contractor shall obtain and maintain documentation from the container or packaging material manufacturer to verify that the containers and packaging materials used in this contract were in compliance with the Government’s regulatory requirements for safe contact with food products as required in the Master Solicitation, Part 3, Section A, Number 3.
- B. Questions concerning the containers and materials should be directed to:  
 USDA/FSA/DACO  
 Room 5755 – South Bldg, STOP 0553  
 1400 Independence Avenue, SW  
 Washington, DC 20250-0553  
 ATTN: Packaging
- C. If the contractor purchases packaging and container ingredients from a foreign country and/or the package and container is manufactured in a foreign country, the package and container SHALL NOT display country of origin labeling. Phrases such as, but not limited to, “Made in [Name of Foreign Country.]” or “Product of [Name of Foreign Country.]” are strictly prohibited.

### **Section 2.3 PACK SIZES**

- A. 4-Liter Cylindrical-Style Cans
- (1) Cylindrical-style steel cans shall be clean, sanitary, and suitable for vegetable oil. The cylindrical-style can shall:
    - (a) Be sized to accommodate 4 liters of vegetable oil
  - (2) The steel utilized in the construction of the cylindrical-style can shall:
    - (a) Meet all FDA guidelines for safe contact with food for human consumption
    - (b) Be durable enough to withstand long periods of stacking in warehouses and ocean going vessels without the aid of container shipment

- (3) Vegetable Oil Can Size  
All oil in 6/4 liter cylindrical-style cans shall be packaged in only one can size per contract.
  - (4) Closures
    - (a) The closure of cylindrical-style cans after filling may be accomplished in any commercially acceptable manner that assures a sound, leak-proof, tamper-resistant seal capable of withstanding temperature extremes of at least 150 degrees F without product leakage.
    - (b) Full compliance with these performance requirements include, but is not limited to: full documentation of closure procedures, consistent performance of documented procedures, completion and retention of all applicable records for three years after production.
- B. 4-Liter Plastic Containers
- (1) Plastic containers shall be clean, sanitary, and suitable for vegetable oil.
  - (2) Plastic containers shall be sized to accommodate 4 liters of vegetable oil.
  - (3) Plastic containers shall be securely closed to prevent product tampering, and to protect the product from leaking during long periods of stacking in warehouses and ocean going vessels.
  - (4) Plastic containers shall be light blue in color, as close to PMS 291 as possible.
  - (5) The utilization of plastic containers is limited. Plastic containers shall be specified within the solicitation.
- C. 20-Liter Pails
- (1) 18.5 kilograms (40.7 pounds) of oil shall be packed in clean, sanitary, 20- liter round, tight-head pails using the UN1A/Y1.4/250, as a minimum.
  - (2) The interior of the pails shall be coated with a rust inhibitor which meets FDA guidelines for safe contact with vegetable oil.
  - (3) A collapsible handle shall be fixed to the top of the pail for ease in handling.
- D. 208-Liter Drums
- (1) 194.5 kilograms (429 pounds) of vegetable oil shall be packed in new, sanitary, tight-head steel drums.
  - (2) The interior of the drums shall be coated with a rust inhibitor, which meets FDA guidelines for safe contact with vegetable oil.

## **Section 2.4 SHIPPING CONTAINERS**

### **A. Cylindrical Style Cans**

- (1) Shipping containers shall be packed with 6/4 liter cylindrical-style cans.

- (2) Shipping container flaps shall be securely closed with suitable adhesive to prevent lifting of free edges or corners of outer flaps during transportation, international distribution, stacking and storage.
- B. Plastic Containers
- (1) 6/4 liter bottles shall be packed in a corrugated fiberboard shipping container. The shipping container shall conform to Rule 41, as amended, of the Uniform Freight Classification Rules and Regulations, and shall be sized to minimize headspace between the top of the bottles and the closed flaps of the shipping container.
  - (2) The shipping containers shall be marked to show the maximum safe stacking height. This should be expressed as follows: “Do not stack above \_\_\_ tiers per pallet, \_\_\_ pallets high.” It is the responsibility of the contractor in cooperation with the shipping container and plastic container manufacturer to determine the safe stacking height.
- C. All shipping containers filled with either cans or bottles must, at a minimum, accommodate 670 cases per 20 foot common intermodal container based on external container measurements of 20 ft (6.1m) long, 8 feet (2.4m) wide, and 8.5 ft (2.6m) high.

## **Section 2.5 Pallet Requirements**

For contractors choosing to palletize shipments for their convenience:

- A. Pallets shall be:
- (1) Constructed to facilitate the safe handling, transportation and storage of the packaged product, as a unit, without loss or damage.
  - (2) A Number 2, four-way, reversible flush stringer with no broken runners or slats.
  - (3) Suitable for use in the shipment of food products.
- B. Pallet loads shall be:
- (1) Stacked in such a way as to minimize the amount that shipping containers overhang the edges of pallets.
  - (2) Blocked and braced or otherwise loaded into the conveyance in a manner that prevents shifting during transit.

## **Section 2.6 PERFORMANCE SPECIFICATIONS**

- A. Cylindrical Style Cans shall be capable of withstanding the following performance testing. Individual cylindrical-style steel cans shall have a minimum top-to-bottom compression strength load of 1500 pounds. Compression strength shall be determined by ASTM D642-90, “Standard Test Method for Determining Resistance of Shipping Containers, Components and Unit Loads,” using a compression testing machine with a swivel platen, and conducted without contents, closures, or shipping containers.
- B. Plastic Containers shall meet applicable Department of Transportation (DOT) and United Nations (UN) performance standards.

## **Part 3 MARKING REQUIREMENTS**

### **Section 3.1 4-LITER CYLINDRICAL-STYLE CANS**

- A. Standard marking and color requirements for use in U.S. Agency for International Development (USAID) programs are referred to as “SMR-1” and are shown in Exhibit A. The USAID logo shall be printed in the same style as shown in Exhibits A and I.
- B. Standard marking requirements for use in Foreign Agricultural Service (FAS) programs are referred to as SMR-2 and are shown in Exhibit B. For standard marking requirements for use in FAS programs, “SMR-2”, contractor shall use Exhibit A and omit the flag and the USAID brand (logo and “USAID From the American People and replace the flag with three stripes and “USA” as depicted in Exhibit B. The letters USA shall be in Univers black (75) oblique or Helevetica extra bold with 70% scaling and 70 tracking or equivalent as depicted in Exhibit B. The stripes shall be 7/16 inches high, and shall extend around the can. The “USA” logo shall be 2 inches high and 1 ½ inches in width.
- C. The natural background of the tin-plated can shall be used. Pressure sensitive or other labels are not acceptable. Any markings not shown in the Exhibits shall be marked in blue or black.
- D. All dimensions are approximate. All printing shall be lithographed in indelible ink directly on the can. Unless otherwise specified all characters shall be in normal block print.
- E. The applicable contract number shall be printed on each can.

### **Section 3.2 4-LITER PLASTIC BOTTLES**

- A. Standard marking and color requirements for use in USAID programs are referred to as “SMR-1” and are shown in Exhibit C.
- B. For standard marking requirements for use in FAS programs, contractor shall use Exhibit C and omit the flag and the USAID brand (logo and “USAID From the American People.”) The letters USA and stripes should replace the flag as depicted in Exhibit B. The USA letters should be 1.0” high and 4.0” wide. The stripes shall also be 1.0” high and extend to the edge of the label.
- C. Pressure-sensitive labels are acceptable. Any markings not shown on the Exhibit C shall be marked in blue or black. When printed on the plastic container, the colors blue and red shall match the PMS chart numbers 280 and 200, respectively, to the extent practicable.
- D. All dimensions are approximate. The size of graphics and markings are shown in the Exhibits as actual sizes.
- E. The applicable contract number shall be printed on each bottle.

### **Section 3.3 SHIPPING CONTAINERS FOR ALL 4-LITER CONTAINERS**

- A. Standard marking and color requirements for shipping containers for use in USAID programs are provided in Exhibits D and E. The USAID logo shall be printed in the same style as shown in the Exhibits.
- B. For standard marking and color requirements for shipping containers for use in FAS

- programs, contractor shall use Exhibit D and omit the USAID brand (logo and “USAID From the American People”), and replace the flag with three stripes and “USA” as depicted in Exhibit B. The letters USA shall be in Univers black (75) oblique or Helvetica extra bold with 70% scaling and 70 tracking or equivalent and be 3 inches high and 6 inches in total width. The stripes shall be each 5/8 inches high, shall begin 1/4 inch from the letters USA and extend to 1/2 inch from the edge of the box panel.
- C. The contract number, net weight and gross weight are to be printed on alternate panels of each shipping carton in the size and font required in Exhibit D. Arrows shall not be printed on the top of shipping cartons. Additional identifying markings shall be printed on the top of shipping cartons including agency branding and US Flag graphics.
  - D. The corrugated fiberboard shipping containers shall be marked in the color as specified in the Exhibits D, or E. The natural background of the brown corrugated box shall be used. Pressure-sensitive or other labels are not acceptable. Any markings not shown on the Exhibits shall be marked in blue or black.
  - E. All dimensions are approximate. All printing shall be printed in indelible ink directly on the box. Unless otherwise specified, all characters shall be in normal block print.
  - F. The arrows above “THIS END UP” shall be 1/2 inches high.
  - G. If H-style Bliss box is used, markings shall conform to the requirements of this section, Exhibit D and the end panels shown in Exhibit E. For standard FAS “SMR-2” markings, omit the USAID logo and replace with the letters “USA,” and omit the flag and replace with three red stripes. The stripes shall be each 5/8 inches high.

### **Section 3.4 20-LITER PAILS**

- A. Standard marking requirements for use in USAID programs are referred to as “SMR-1” and are shown in Exhibit F.
- B. For standard marking requirements for use in FAS programs, “SMR-2”, contractor shall use Exhibit F and omit the flag and the USAID brand (logo and “USAID From the American People and replace the flag with three stripes and “USA” as depicted in Exhibit B. The letters USA shall be Univers black (75) oblique or Helvetica extra bold with 70% scaling and -70 tracking or equivalent at 3-1/2 inches high and 7 inches in total width. The stripes shall be each 11/16 inches high, shall begin 1/2 inch from the letters USA and extend around the pail.
- C. The color of the pail itself shall be white for SMR-1 and a light blue pail, as close to PMS 291 as possible, shall be used for all other markings. Any markings not shown on the Exhibit shall be marked in blue. When printed on the pail, the colors blue and red shall match the PMS chart numbers 280 and 200, respectively, to the extent practicable.
- D. All dimensions are approximate. All printing shall be lithographed in indelible ink directly on the box. Unless otherwise specified, all characters shall be in normal block print.
- E. The contract number shall be placed on the top of the pail or on the back panel of the pail.



### Section 3.5 208-LITER DRUMS

- A. Standard marking and color requirements for use in USAID programs are referred to as “SMR-1” and are shown in Exhibit G.
- B. The color of the drum shall be light blue, as close to PMS 291 or RAL 5024 as possible. Any marking not shown on the Exhibit shall be marked in blue. When printed on the drum, the colors blue and red shall match the PMS chart numbers 280 and 200, respectively, to the extent practicable. All markings shall be legible and of sufficient size to stand out prominently.
- C. For standard marking requirements for use in FAS programs, “SMR-2”, contractor shall use Exhibit G and omit the flag and the USAID brand (logo and “USAID From the American People) and replace the flag with three stripes and “USA” as depicted in Exhibit B, except the stripes shall be Blue PMS 280. The letters USA shall be Univers black (75) oblique or Helvetica extra bold with 70% scaling and -70 tracking or equivalent to match the style as shown in the Exhibit. The letters USA shall be 6 inches high and 12 inches in total width. The stripes shall be each 1-1/8 inches high, and shall extend around the drum as far as possible.
- D. All dimensions are approximate and may be adjusted to fit on each panel. All printing shall be in indelible ink. Unless otherwise specified, all characters shall be in normal block print.
- E. The USAID logo shall be printed in the same style as shown in the Exhibits.

### Section 3.6 SPECIAL MARKINGS FOR MONETIZATION PROGRAMS

In order to make all products easily identifiable throughout the production and delivery process, all oil destined for use in export monetization program shall have the following special markings:

#### A. Special Marking Requirements

- (1) Markings for monetization are shown in Exhibits H, I, J, K, L, M, and N.
- (2) All 4-liter, cylindrical style cans, 4-liter plastic bottles, corrugated fiberboard cartons, and 20-liter pails used for monetizing programs will be printed with a white band as shown in the Exhibits. The white band shall extend completely around the container.  
SMR-1 Monetized 4-liter can (monetized – white band product)  
Omit the flag, the USAID brand (logo and “USAID From the American People”), and the words “NOT TO BE SOLD OR EXCHANGED.” Retain all other markings. See Exhibit H.  
  
SMR-3 Special Marking Requirement (monetized – white band product)  
Omit the words “NOT TO BE SOLD OR EXCHANGED”. Retain all other markings in blue. See Exhibits I, J, K, L, and M.  
  
SMR-4 Special Marking Requirement (monetized – white band product)  
Omit the USAID brand (logo and “USAID From the American People”), the words “NOT TO BE SOLD OR EXCHANGED” and the red stripes. Retain all other markings. See Exhibit N.
- (3) For 208 Liter drums, a white band is not required but all other markings are to be retained in blue. See Exhibit M.

B. Fiberboard Shipping Container (Exhibit K)

- (1) A 3-inch solid white band shall be printed on all four side panels of all fiberboard containers used for 4-liter vegetable oil procured for monetization programs. The band shall extend completely around the container to the extent that the box type/style will permit.
- (2) The 3-inch band shall be printed level with the flag as shown in Exhibit.
- (3) At no time will the white band and the phrase, "NOT TO BE SOLD OR EXCHANGED" appear on the same shipping container.
- (4) If H-style Bliss box is used, markings shall conform to the requirements of this section, Exhibit D and the end panels shown in Exhibit E. Omit the U.S. Flag or the three red stripes and replace with a white band.

**Note:** All other required markings on the 4-liter cylindrical style cans, corrugated fiberboard cartons and 20-liter pails "white band product" used for monetization programs shall be printed in blue.

**Section 3.7 LOT CODES**

Lot codes unique to each lot offered for inspection shall be legibly marked on each individual primary container and shipping container. Commodity suppliers may use any type of lot coding system provided a unique code is used to identify each lot offered for inspection under contract. Commodity suppliers shall provide the contracting officer with an explanation of the lot coding system used.

**Section 3.8 CONTAINERS WITH INCORRECT MARKINGS**

- A. Any labels, bags, cans, can lids, cases, or any other type of packaging (hereinafter referred to as "containers") displaying incorrect markings may be used under a Government contract provided that the incorrect markings are obliterated and correct markings are applied in a permanent manner with approval of the contracting officer.
- B. The appearance of containers in commercial or other channels either filled or unfilled bearing markings identifying the containers as part of a Government contract may cause the Government expense in determining whether commodities have been diverted from authorized use and in answering inquiries. The contractor shall take all necessary action to prevent the appearance in commercial or other channels of containers and container materials bearing any markings required under a Government contract, including those held by the contractor or others; e.g., overruns, misprints, etc. The contractor shall ensure that any container from a Government contract that appears in commercial or other channels shall have all markings required under this contract permanently obliterated.

**EXHIBITS – Marking exhibits immediately follow on pages 11 – 24**

Exhibit A

**SPECIFICATIONS:  
Labeling of Steel 4 Liter Cans  
Title II - Direct Feeding**

**Language:** English

**Markings:** SMR-1

**Inscription:** **Front:**  
REFINED VEGETABLE OIL  
VITAMIN A & D FORTIFIED  
NOT TO BE SOLD OR EXCHANGED  
USAID Brand  
4 Liter - 3.7 kg

**Font / Size:** 36, 24 and 18 point Arial Bold Narrow (top to bottom respectively)

**Flag and Brand:** Flag 1.5" high X 2.5" wide  
USAID Brand 2" high X 2.5" wide

**Color:** Wording, flag, and brand printed with Blue PMS 280 and Red PMS 200

**Front**



SMR #2



Insert the words, “Refined Corn Oil”, “Refined Vegetable Oil”, or “Refined Sunflower Seed Oil” as applicable.

Exhibit C

**SPECIFICATIONS:  
Paper Labels to Adhere to Plastic 4L Jugs  
Title II - Direct Feeding**

- Language:** English
- Markings:** SMR-1
- Inscription:** REFINED VEGETABLE OIL  
VITAMIN A & D FORTIFIED  
NOT TO BE SOLD OR EXCHANGED  
USAID Brand  
4 LITER - 3.7 kg
- Font / Size:** Arial Narrow, 18 point and 12 point for top and bottom respectively
- Dimensions:** 4.5” high X 4.0” wide (portrait)      Flag: 1.0” high X 1.7” wide  
USAID Brand: 1.25” high X 1.6” wide
- Adhesive:** Permanent, heavy-duty pressure-sensitive adhesive
- Material:** Adhesive-backed, die-cut paper applied front and back of jug
- Color:** White background  
Wording, flag, and brand printed with Blue PMS 280C and Red PMS 200C

**Actual Size**



Exhibit D

**SPECIFICATIONS:  
Labeling of Corrugated Shipping Carton  
Title II - Direct Feeding**

**Language:** English

**Markings:** SMR-1

**Inscription:** THIS END UP                      THIS END UP  
REFINED VEGETABLE OIL  
VITAMIN A & D FORTIFIED  
NOT TO BE SOLD OR EXCHANGED  
USAID Brand  
6 CANS OF 4 LITERS EACH      CUBIC METERS

**Font / Size:** 18, 60, 48 and 24 point Arial Bold Narrow (top to bottom respectively)

**Dimensions:** Flag                      1.78" high X 3.00" wide  
USAID Brand      2.4" high X 3.00" wide

**Color:**                      Wording, flag, and brand printed with Blue PMS 280 and Red PMS 200.





**SPECIFICATIONS:  
Labeling of Steel 20 Liter Pails  
Title II - Direct Feeding**

- Language:** English
- Markings:** SMR-1
- Inscription:** REFINED VEGETABLE OIL  
VITAMIN A & D FORTIFIED  
NOT TO BE SOLD OR EXCHANGED  
USAID Brand  
20 LITER - 18.5 kg
- Font / Size:** 60, 40 and 24 point Arial Bold Narrow (top to bottom respectively)
- Dimensions:** Flag 3.0" high X 5.0" wide  
USAID Brand 4.0" high X 5.0" wide
- Color:** Wording, flag, and brand printed with Blue PMS 280 and Red PMS 200.  
with a background color of white.





# SPECIFICATIONS: Labeling of Steel 208 Liter Drums Title II - Direct Feeding

- Language:** English
- Markings:** SMR-1
- Inscription:** REFINED VEGETABLE OIL  
VITAMIN A & D FORTIFIED  
NOT TO BE SOLD OR EXCHANGED  
USAID Brand  
CONTRACT NO.                      CUBIC METERS:  
208 LITER                              GROSS WEIGHT: 214 kg
- Font / Size:** 140 and 60 point Arial Bold Narrow (top and bottom respectively)
- Dimensions:** Flag:                      5.6" high X 9.5" wide  
USAID Brand:                      7.5" high X 9.5" wide
- Color:** Wording, flag, and brand printed with Blue PMS 280 and Red PMS 200 with a background color of PMS 291.

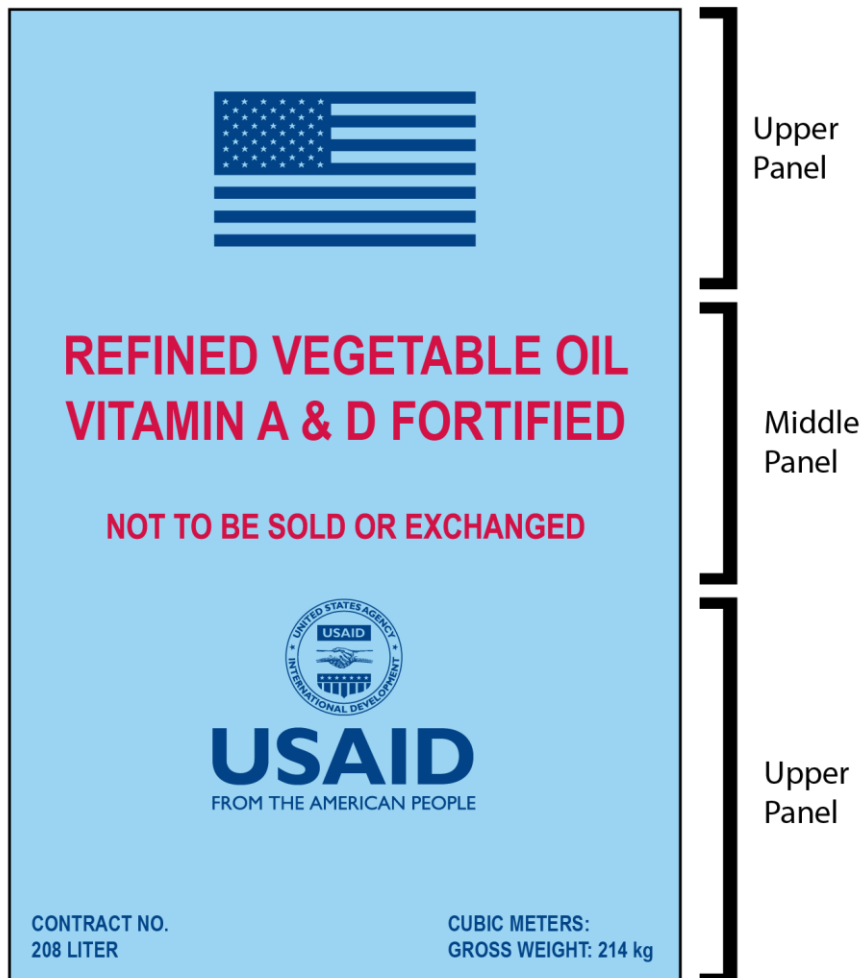


Exhibit H

Monetized Can  
SMR #1



Insert the words, "Refined Corn Oil", "Refined Vegetable Oil", or "Refined Sunflower Seed Oil" as applicable.

Exhibit I

**SPECIFICATIONS:  
Labeling of Steel 4 Liter Cans  
Title II - Monetization**

- Language:** English
- Markings:** SMR-3
- Inscription:** **Front:**  
REFINED VEGETABLE OIL  
VITAMIN A & D FORTIFIED  
USAID Brand  
4 Liter - 3.7 kg
- Font / Size:** 36 and 18 point Arial Bold Narrow (top and bottom respectively)
- Dimensions:** Flag 1.5" high X 2.5" wide  
USAID Brand 2" high X 2.5" wide
- Color:** Wording, flag, and brand printed with Blue PMS 280 and Red PMS 200.  
White band on both sides of flag of equal height.



**SPECIFICATIONS:  
Paper Labels to Adhere to Plastic 4L Jugs  
Title II - Monetization**

- Language:** English
- Markings:** SMR-3
- Inscription:** REFINED VEGETABLE OIL  
VITAMIN A & D FORTIFIED  
USAID Brand  
4 LITER - 3.7 kg
- Font / Size:** Arial Narrow, 18 point and 12 point for top and bottom respectively
- Dimensions:** 4.5” high X 4.0” wide (portrait)      Flag: 1.0” high X 1.7” wide  
USAID Brand: 1.25” high X 1.6” wide
- Adhesive:** Permanent, heavy-duty pressure-sensitive adhesive
- Material:** Adhesive-backed, die-cut paper applied front and back of jug
- Color:** Light blue background printed with PMS 291C with White stripe behind title.  
Wording and flag printed with Blue PMS 280C and Red PMS 200C.

**Actual Size**

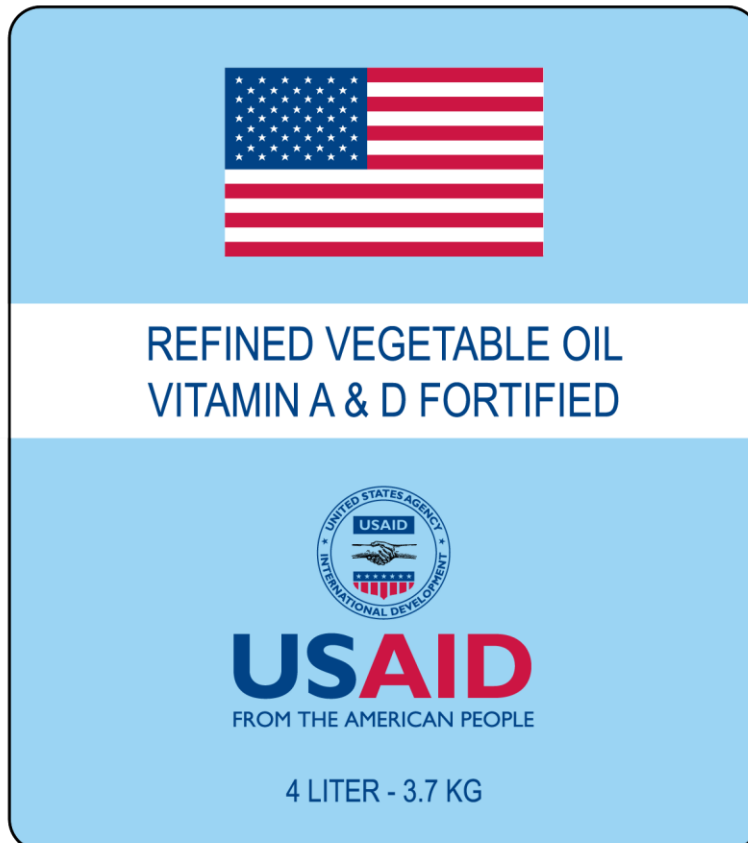




Exhibit L

**SPECIFICATIONS:  
Labeling of Steel 20 Liter Pails  
Title II - Monetization**

- Language:** English
- Markings:** SMR-3
- Inscription:** REFINED VEGETABLE OIL  
VITAMIN A & D FORTIFIED  
USAID Brand  
20 LITER - 18.5 kg
- Font / Size:** 60 and 24 point Arial Bold Narrow (top and bottom respectively)
- Dimensions:** Flag 3.0" high X 5.0" wide  
USAID Brand 4.0" high X 5.0" wide
- Color:** Wording, flag, and brand printed with Blue PMS 280 and Red PMS 200  
White band on both sides of flag of equal height and a background color of PMS 291.



## SPECIFICATIONS: Labeling of Steel 208 Liter Drums Title II - Monetization

- Language:** English
- Markings:** SMR-3
- Inscription:** REFINED VEGETABLE OIL  
VITAMIN A & D FORTIFIED  
USAID Brand  
CONTRACT NO.                      CUBIC METERS:  
208 LITER                              GROSS WEIGHT: 214 kg
- Font / Size:** 140 and 60 point Arial Bold Narrow (top and bottom respectively)
- Dimensions:** Flag:                      5.6" high X 9.5" wide  
USAID Brand:    7.5" high X 9.5" wide
- Color:**                      Wording, flag, and brand printed with Blue PMS 280 with a background color of PMS 291.

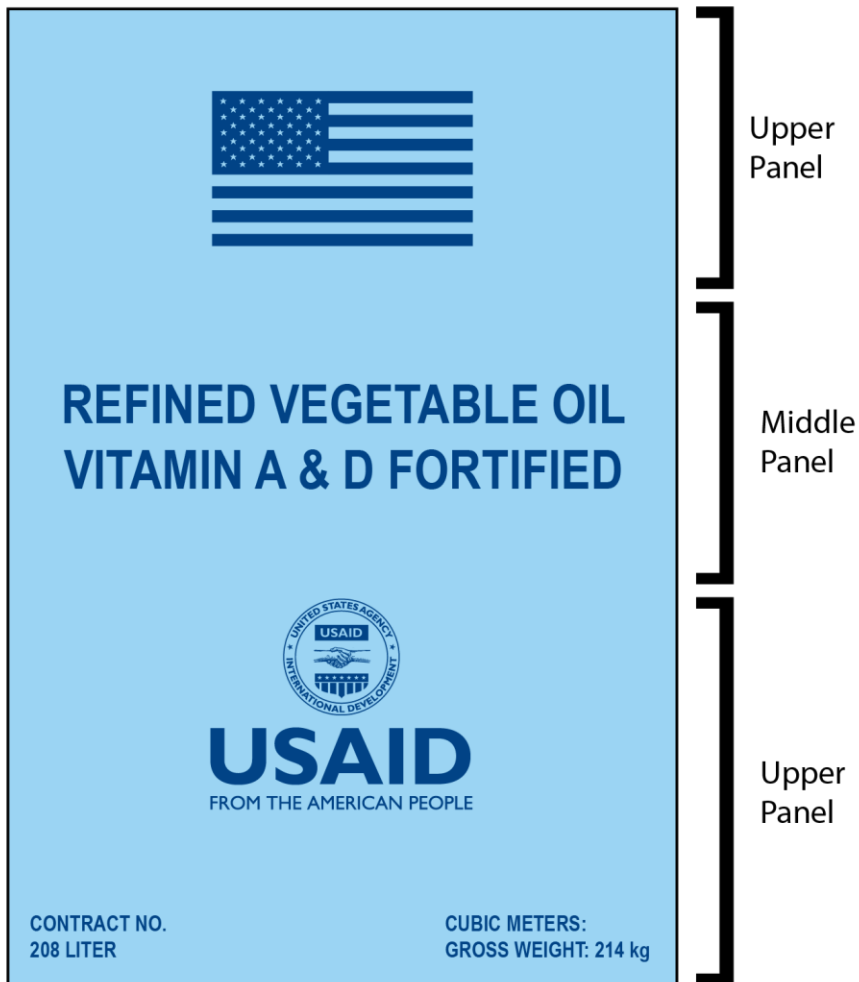


Exhibit N

Monetized Can  
SMR #4



Insert the words, “Refined Corn Oil”, “Refined Vegetable Oil”, or “Refined Sunflower Seed Oil” as applicable.